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NOVEMBER, 1939

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# AVIATION

*The Oldest American Aeronautical Magazine*



## POWER FOR THE ARMY'S LATEST

This month finds the procurement program of the U. S. Army Air Corps in full swing. From coast-to-coast a great new air armada is in production, assuring continued leadership for America.

Consolidated and Martin bombers... Seversky pursuits... North American and Vultee trainers and Curtiss observation airplanes... Formidable fleets of each will soon take to the air—powered by dependable Pratt & Whitney engines. These vary from the 450 H. P. Wasp Junior to the remarkable new Double Wasp—one of the most powerful engines in the world.

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November, 1939

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# YOU...



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## NEW WORLD'S SEAPLANE RECORD

NEW YORK TO NEW ORLEANS  
*Non-Stop — Non-Refueling  
in the Aeronca "Chief"*



### WORLD'S *Champion* OF LAND AND SEA

#### Here are the facts:

PILOT—HENRY CHAPMAN SHIP—AERONCA "Chief" 65 Con-  
tinental Powered Seaplane. TAKE OFF—Oct 12, 6 A. M. E. S. T.  
NEW YORK CITY. LANDING—6:30 P. M. C. S. T. NEW ORLEANS  
DISTANCE—2200 MILES TIME—13:11 HRS. AV. SPEED—88 M. P. H.

Aeronca does it again! First in the air—land on sea. Holder of the  
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his sensational coast-to-coast non-stop, non-refueling flight—and,  
now, the important seaplane record. Here's proof of Aeronca's  
engineered sturdiness and flyability—proof of superior craftsmanship  
and performance which have won the favor of so many leading opera-  
tion and sportsman flying enthusiasts. Aeronca's the choice—  
wherever you go.



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## LOOKING AHEAD WITH THE NAVY

Swiftly manned and equipped, the Flying Fleet of the Fleet stand ready...an eloquent result of far-sighted preparation. For over twenty years the personnel of Vought-Sikorsky Aircraft has done its part...building better and better airplanes to meet the increasingly rigid demands of National Defense. Latest of these...the OS2U-1...is now in quantity production. Meantime, on the drafting boards, even finer Vought-Sikorsky are coming up.

**VOUGHT-SIKORSKY AIRCRAFT**  
STRATFORD, CONNECTICUT

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for EXPERIENCE

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**NEW DEPARTURE**  
THE FORGED STEEL BEARING

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1936 SIKHS



1932 ORION



1938 ACME



1934 ELECTRA



1936 LOCKHEED 12



1937 LOCKHEED 14

## ...and now the **LODESTAR**

(LOCKHEED 16)



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### A GREAT NEW LOCKHEED

Ready for immediate airline delivery...Lockheed's newest transport—the Lodestar...a 17-place, two-engine airplane...at new low prices.

The Lodestar is the latest product of Lockheed's long experience in engineering and construction...an addition to the famous line of Lockheeds that have made aviation history and now serve 25 of the world's airlines.

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**LOOK TO LOCKHEED FOR LEADERSHIP**

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## Picked Up Along Editorial Airways

**SO DECISION** you make the state of war in Europe as far as the air is concerned. We write this with misgivings, however, knowing full well that the ink may scarcely be dry before the lot may have been blown off and some of the questions that have hitherto been debatable may have been answered. At the moment, a volcano seems to exist along the western front as far as the land forces are concerned. Alas, although Great Britain has lost two capital ships by submarine attack, the problem of air-peace versus leadership is still unanswered. Scattered raids have been made against northern Italy, but these are already fading and have had no serious destructive action. This is indicated by the type of equipment involved. Since Germany has shown that the types shot down by the British so far have been almost exclusively patrol flying boats of the 50-110 class. What will happen when real bombing raids begin with Heinkel 111s or other high performance bombers in yet another's game.

**MAJOR ACCOMPLISHMENT** so far has been to keep Great Britain in a neutral state of the peace. It may be a delicate part of German strategy to wear down the nerves of the population by continuous air raid attacks. Or possibly they may be attempting to build a sense of false security on the part of the British which may (they hope) result in relaxing defense measures so that when a major attack is made there may be a certain element of surprise in it. But whether or not any final attack is made, the German air threat has certainly succeeded in disrupting the whole economic life of Great Britain. The evacuation of the children has caused a complete reorganization of the distribution system. Business houses and hotels have shut up shop and have moved their records and employees to the safety. Traffic is short for civilian motor cars, and gen-

erally speaking, the average Britisher is putting up with discomforts and

inconveniences that go very much against the grain.



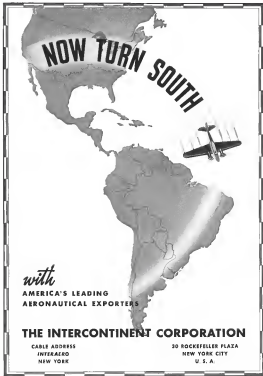
**WISDOM AVIATION RECORD** is Dr. Joseph A. Roe who has just retired as chairman of the National Advisory Committee for Aeronautics. He was the last of the original members of the Committee appointed by President Wilson in 1915 and by service over 24 years without compensation have sacrificed immeasurably in the advance of aviation in this country and all over the world. Based only on his brilliant scientific record he has been the pioneer for noncommercial aviation policy. We can only guess what President Roosevelt said to accept his resignation "The remarkable progress for many years, and the improvement in performance, efficiency, and safety of American aircraft, both military and commercial, has been the largely to your own inspiring leadership in the development of our research facilities and the widely promulgation of comprehensive research programs."

**GERMAN DELAY** in unending obstinacy war racing against Great Britain comes probably from two causes. First, it would have been foolish for Germany to strike major strikes against the British Isles as long as any hope remained for a settlement without further war after the British legislation. At this time, however, it seems unlikely that Great Britain and France will accept a "dictated peace" and it may be that the final refusal will be the signal for the much to begin against the British fleet, the British airports, and British industry. The second element, however, may be our present position with regard to our Neutrality Act. As it stands, there is little doubt but that the Neutrality Act is very favorable to Germany. In an ordinary agreement it is equivalent to providing Germany with a powerful Atlantic fleet to prevent shipment of essential arms and materials to the Allies. The one door that is holding up aviation of the Neutrality Act is the museum is public opinion in America as reflected by the House of Representatives. The one thing that would shut U.S. public opinion out of the picture is now that would be destructive making in England with the strongest possible conviction among the civilian population. Such action might have even greater effect. It might possibly put the scales even from the long-and-was-it-just-out sentiment that is in evidence all over America today.

**A PRESSING PROBLEM** for light plane manufacturers these days is the shortage of aircraft spares for wing arms. It is reported that the Japanese are taking practically all of the best grade spars produced in this country. They have their inspectors stationed in the great western lumber yards, selecting practically the cream of our great crop for their own use.

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**THE INTERCONTINENT CORPORATION**

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30 ROCKEFELLER PLAZA  
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 U. S. A.

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They are paying all sorts of prices for it, generally about twice as much as American aircraft builders can afford to pay. The spare airplane has created a serious bottleneck in our light plane production program and may shortly have a cascading effect on the C. A. A. pilot training program. Individual payments to Washington have so far been in vain. It seems to us that here is a point where joint action by the Aeronautical Chamber of Commerce and the State Department is indicated. The least we could do is to put an embargo on aircraft spare until the available supply exceeds the demands of our own manufacturers. American spares for American planes—FIRST!

**WITH FITTING CEREMONY** Meyer LaGuardia dedicated the \$40,000,000 Black Beach Airport on October 15th. We have seen a lot of airports in our time, but except for the truly terrific project laid out by the Germans at Tegelbush, none of few other air terminals that are so clearly geared to air transport demands of the future than North Beach. Elsewhere in this issue we are presenting a picture story of what has already been accomplished. The new port will undoubtedly contribute to the general advancement of air travel here in the west.

**KIBITZERS** around steamboilers and discussions are commonplace in big cities. New Yorkers will remember the famous Kibitzers Superintendents Club organized during construction of various Rockefeller Center skys. The air lines, in building the new consolidated terminal for New York, have taken a leaf from the Rockefeller book and have raised membership cards in the "Kew-Forest Club" which endowments the holder to attend "the construction of the World's Largest and Finest Air-Line Terminal, located at Park Avenue and 42nd Street, New York."

**TRAFFIC FIGURES** are showing spectacular improvement. Preliminary reports indicate that the air lines of the country not only ended the last fiscal year in the black, but netted a substantial profit. As shown by America's monthly transport indicator, the monthly averages for this year are generally 30 per cent or better ahead of the corresponding months of 1937. And more important than the revenue paid off view, average seat occupancy is now standing in the 65 per cent range, a hopeful sign for transport operators everywhere.

**ALL SIGNS POINT** to the fact that transport aviation in America has at last turned the long awaited corner. Public acceptance of the airplane as a normal vehicle of transportation is very apparently taking hold at long last. Increased frequency of schedules, an outstanding safety record for the past, and last but not least, the beginning of a joint publicity and advertising campaign, are important contributing factors. The start of the advertising campaign is particularly inspiring, with some excellent sales approach featuring prominent men of air transportation appearing in recent issues of national magazines. This is definitely a step in the right direction and will undoubtedly pay well deserved dividends.

**EDITORS SHOULD CHECK** dates made by publicity writers in membership in the original Lullayette Roadside. The original Roadside

consisted of one squadron of 13 pilots and their replacements, and totaled only 36 men, of whom 29 are now dead. In order to protect their interests, the surviving members of the Roadside have incorporated themselves, and it is very easy to check claims of membership in the original group by consulting with Carl Dehn, corporation president, c/o Intercontinent Corporation at 30 Rockefeller Plaza, New York, N. Y. The secretary of the Lullayette Roadside Corporation lists the names of all members living and dead.

**AN ORCHID IS PASSING** to Howard Magan for his most excellent job with the 1939 Year Book. With all tributes to any one with military convictions and everything, we think that Mr. Magan has done unusually well this time in setting up the picture of the United States aviation industry.



"I see McQuinn's finally getting the best on Flanagan. He got the best from the Bush propaganda rule."

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# Reconnaissance



In close-up view of Bendix Landing Gear Equipment as installed in the design of North American's A-10, the increased strength, simplicity and availability of these units are obvious. Fully retractable hydraulic collapse main shock absorbers are effectively cross-braced. Bendix Wheel, brake and steel tires are completely independent weight components with strength demands.

## also calls for maximum ground-maneuverability

It would seem reasonable to assume that swift, smooth, safe take-off and landing have fully to support a just as useful reconnaissance in do air speed and landing ease.

In the design of the effective and justly popular N.A. O-47 observation airplane illustrated, its builders, North American Aviation, Inc., have embodied complete Bendix landing gear equipment—wheels, brakes, pneumatic shock units and tail-knuckle assembly.

The result is an exceptionally high degree of ground-maneuverability. Major landing impacts are absorbed, lesser shocks of taxiing and take-off runs are cushioned, while steering and stopping are facilitated by brakes that are nicely responsive. Aircraft engineering units are urged to make full use of the experience and facilities for assistance available in Bendix.

**BENDIX PRODUCTS DIVISION**  
of Bendix Aviation Corporation, South Bend, Indiana

# Bendix

## LANDING - GEAR EQUIPMENT

AIRPLANE WHEELS, BRAKES, PNEUMATIC SHOCK STRUTS, TAIL KNUCKLE ASSEMBLIES

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# Side Slips

By  
**ROBERT OSBORN**



THE FARMER KNOWS that the designer of the late Poland's newest paratrooper slip had been interested in Ramones with his airplane, but in the process of making a "test flight" had flown the ship across still another border to complete his escape. We hope he does not lay claim to having originated this slip, as we know at least one designer in this country who has had a similar arrangement with his test pilot for a long time. As soon as the test pilot is sure that any new design is a legitimate "check," he will report this in-



formation to the designer privately. They will then make another test flight, with a full load of gas, headed for a firm in South Dakota.

THE U. S. Coast Guard is reported to have the suggestion that former men-of-war, active during Prohibition days, are now engaged in refueling and supplying German submarines operating off the Atlantic coast. Someone ought to warn the Germans that the "Atlantic" fuel oil is likely to be made into fuel tanks through, and that they should examine the lubricating oil carefully to make sure the oil hasn't been "cut."

WE WERE CERTAINLY RIGHT, in my dream of about a year ago, in thinking the idea of going to a South Sea

Island as a safe place in which to spend the duration of the war. A friend who has just returned from an extended ferry flight in the Pacific reports landing at a small French island, about a thousand miles from all other inhabited islands, a few days after war had been declared. He found that all street lamps had been changed to the anti-aircraft pale blue color, the one slip had a slightly black-out, and the lone German submarine had been placed in a convenient cove for "protection."

WIREPHONES published in the daily press show instances of telephone lines being tapped by flying boats landing beside the calling board. Considering the number of would-be aerial spies who have been rescued by longshoremen since 1939, we are glad that aviation is now in a position to repay a debt of long standing. Of course the ratio of the growing aerial spy rings should be "S. S. Luchinsky, we are here!"

A SCIENTIFIC CHARTER in the daily press that accurate bombing by means of aerial rockets with a headed mile range is already possible with the present knowledge in that particular field of research, and that a thousand mile accurate target will soon be feasible.

Who remembers the cartoon, published during the first World War, of the two soldiers during the German long range gun which bombarded Paris, one of them commenting, "Alinsky, Alinsky, in the next war all they're going to need is your address?"

WE ARE OFFERING an increasing number of issues in the papers about light airplanes landing in auto parking spaces for overnight storage, landing on highways in order to get up at roadside stations, and so on. The sort of thing is all very convenient for the pilots and is a fine testimony to the adaptability of the modern "faster" plane, but we must warn the pilots



that if these airplanes keep up much longer they are going to find themselves under the eagle eyes of the various state police departments as well as under the all-seeing eye of the C.A.A.

"WHERE ARE MAJOR PILOTS WHEN catastrophe for this day at Herring Airport, San Francisco, occurs? pilots look over the airway observation and proceeded to stage their annual air show before a crowd of 8,000 persons."—David Fox Press.

WE'VE COME UPON too many pilots in the air at one time, except in the special cases for those at Cleveland, but we have run ahead of us again automobile drivers on a single Sunday afternoon. With our car experiences we said we can't help but wonder if "all side pilots were grounded" or whether they just up and grounded themselves.

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## World's Fair

Millions of people who have seen airplanes only through airport fences have seen them at closer range at the Aviation Exhibit. They have come away with greatly changed ideas as to what this business is all about.

**By Edwin J. Ahrens**

*Technical Supervisor, N. Y. World's Fair Aviation Exhibit*

**F**OR the first time in the history of the aviation industry many of its leading airlines, aircraft and accessory companies, together with various special services and flying schools, have joined forces in a co-operative and large scale attempt to bring flying close to the general public. The fruit of this effort has taken shape in the U. S. Aviation Exhibit at the New York World's Fair of 1939.

Supported by Army and Navy participation, the exhibit has been tremendously popular with the public since the day of its opening. Designed for the promotion of aviation's three major flying branches, namely, passenger transportation, power flying and national defense, it naturally embraces wide-range diversified interests. A total of more than 4,000,000 interested visitors tends to label it a gift edge investment, and affords econo-



## Exhibit Opens New Market

mic evidence of a need for continued joint promotional activity of the sort.

Are all of these people seriously interested? A logical question. As anyone acquainted with large exhibition crowds will understand, many wander into the building quite by chance or because it happens to be along their line of march. Some come in and hurry through, too brief to be dissuaded to look either to the right or left. Regardless of first impulses, however, the great majority remains voluntarily to study and re-study the many fascinating and instructive displays, and large numbers tarry within the building for hours at a time, often long outstaying the time originally intended.

Probably the truest index of visitor interest in a display is the amount of effort and persons spent in its inspection. One large display is that of a full size and completely equipped model of a 36 passenger airliner which may be reached only by way of two sets of stairs and a long winding elevated platform. Despite crowds that build up on this platform, frequently requiring a ten to fifteen minute wait to get on, only 1,500,000 visitors have been clocked studying this one display. A majority probably realize for the first time that flying has gone beyond the open cockpit stage. Compared this 1,500,000 checked figure with the estimated total number of individuals supporting scheduled transport lines in 1938—a mere 250,000, and it assumes added significance.

It is difficult to stir the public's curiosity with respect to various aspects of flying. Three types of questions seem to predominate. Safety angles had all others, with cost and passenger comfort perhaps falling in second and third place. Speed and technical points also are well represented. Attendees invariably report that most of the questions they receive are intelligent and reflect keen interest. Once in a while the inevitable suspicious occurs, but that a definite need for public education exists is shown by the thousands of earnest questions hourly showered upon the exhibit personnel.

This need is further emphasized by the many odd misconceptions brought to light. Automobile-went is often expressed that airplane trip insurance is now so much expensive than railway trip insurance. A surprising number explain that they didn't know insurance was available at any price. A common false impression is that an airplane is "held up" by its propeller and that it most pleasant to earth once the engine fails. Relatively few people seem to have even the slightest understanding of radio signals and other flying aids. They are ignorant of their existence, let alone their principles. It is a common misconception that airplanes fly a more or less inflexible, straight line route through cloud and storm and the explanation and demonstration of simple indirect flight control maneuvers is met with surprised interest.

(Turn to page 40)



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## AIR TERMINAL

No expense has been spared to fit New York's Municipal Airport to the Needs of the World's Greatest Metropolis.

**F**ORTY MILLION DOLLARS, seventeen million paid in dry relief, the labor of thousands of W.P.A. workers, and the persistence of Mayor Fiore's La Guardia, are the principal ingredients that were mixed to make New York's Municipal Airport one of the largest and best appointed in the world. No matter what you think of the city administration or of the W.P.A., a glance at the new air terminal will convince you that a real job has been done. The next quotation that writes in your mind is whether or not any of the 40 million will be ever seen. Acting Director Elmer Haskett has an answer for that one: "We will show you that the project is still up-to-date. Here's how:

New architect Meyer La Guardia has said that the term shed by the contractors at the gate would make the entire plant seem. With the "Little Flower" here are W.P.A. Administration Building, Terminal City, Airline Club, Eastern Union 5 Terminal Building, and Airline Station. These buildings are right.

First we need space of the W.P.A. contribution of 25 million. That is gone to provide unemployment relief to thousands. The remaining 15 million is the city's share and that will be used to build a 5 per cent a year. So the airport must yield \$750,000 a year in rents and concessions but And since all the space has been rented, all that remains is to collect the rest.

Each's share of the annual take will come from the flood New Yorker which runs four restaurants of different sizes and types at several points around the airport. Thus the food-consuming public will be in as convenient. Most national airline ticket in American Airlines which has leased about of the six longshore hangars and is moving in its maintenance base from Chicago. The three remaining longshore hangars will be occupied by United, T.W.A. and Canadian National Airlines.

Another source of revenue will be from passengers whose time is so val-



## DELUXE

able that it is economical for them to conduct business conferences at the airport while awaiting airplane connections.

Four completely equipped others have been set up and may be rented for a day or two per person at rates up to \$75 per day for the largest which is labeled "Mayor's Office." Other space in the administration building costs \$200 per foot per year.

New York Municipal Airport has been built to Class A specifications of the C.A.A. Asphalt runways are 200 ft. wide and taxi strips 150 ft. in width, on a 12 in. solid rock base. A mile-long concrete apron 400 ft. wide faces the administration building. A 6,000 ft. runway for instrument landings is provided on the Flushing Bay side of the port and additional 11 would provide a footing for a parallel runway of equal length.

Roadways and taxi strips are lighted every 200 ft. on both sides by Green-Glass contact lights. Boundary lights are at 250 ft. intervals and main approach lights extend 1,000 ft. All obstructions within two miles are lighted.



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# BY LAND

# OR BY SEA

New York's new airport is really two terminals in one. In addition to the landplane facilities for the domestic airlines, there is a complete marine base including a large hangar and administration building for transoceanic operation.

**L**ANDPLANE and airplane bases are about a mile apart and include a total of 34 buildings. Ground traffic over the airport field is controlled by a system of aerial signals. Three hundred miles of electric wire and 250 miles of cable are used in the lighting system. The underground fire cable was selected because of its acid-resisting qualities and its ability to withstand the weight of the dirt.

Although the new terminal is just under a block to Commissioner John McKeen, under whose municipal jurisdiction it is placed, he has emphasized it is so important that he and Chief Engineer Joseph Morlan moved their offices to the airport several months ago. W.P.A. work on the project was done under the fiscal direction of Administrative Division Governor.

Aerials to Sea: From this complex base, passengers can fly through tunnels to the Marine Terminal Administration Building.

## Airport Statistics

Airport area	1,358 acres
Yard	17,380,000 cu yd
Buildings	901,500 sq. ft. floor
Buildings	36,315,564 cu. ft.
Hanger doors	(25 tons each) 30
Concrete	302,000 cu. yd.
Concrete piers under buildings	5,612 piles—125 miles
Rock	51,900,000
Carriage of cement	1,800
Steel reinforcement	20,000 tons
Reinforcing steel	1,500 tons
Door iron	140 miles
Cable	200 miles
Wire	400 miles
Underground piping	24 miles
Fire gauge	12,000 gal. capacity
Roadways and taxi strips	41 linear miles
Apron	13 acres
Crushed rock	450,000 cu. yds.
Asphalt	5,000,000 gals.

\* Figures for buildings cover only those constructed.



**Built for Expansion:** Already large enough for two terminal blocks, the Marine Terminal Annex may be made still larger. Now it is a hinged structure, with a maximum width 140 ft. by 140 ft. The machine section will be 216 ft. long and may be lengthened at its lower floor level.



**Part of Story:** The Marine Terminal Administration Building has all the facilities for international arrivals and departures.

APRIL 1934



**Front Door:** Passengers check their baggage and tickets and descend to the lower level, where they proceed to the landed gates directly. Wires and conduits are made in the upper deck, with free circulation and protection and water supply. On their return they may pass by the lot.

**Back Door:** Outgoing passengers and cargo club passengers approach the administrative building from the Grand Central Railway connection. The back door is 12 minutes from 125th Street, New York, and 15 minutes from Grand Central Station.

**Control Room:** The administration building.



**Landplane Hangar:** Dimensions are 342 ft. by 152 ft. by 85 ft. Shop opening is 12 ft. high. There are completed and floor areas are under construction. Runways, taxiways, bridges, and 12 low tension dams are included in the equipment.

**NORTH BEACH**  
Nerve Center

Exceptionally complete and flexible control tower installation features of new airport radio facilities

**By Don Fink**

**T**HREE radio monitors at the New York-Banham Airport at West Beach, east of their present inclement home, show definitely that there has been some sea land for the Meyer and his cohorts. The radio installations for the control tower, for example, has no less than 21 units, 15 remotely operated on Rader's Island, and six in the tower itself. Monitoring stations in the engineering and administrative offices permit listening in to any or all of these channels at the tip of a switch. The radio monitor at a SMOA-25 monitor is at Muehlenberg's. The tower has a console, too. The code of silence is therefore broken. The use of silence is sufficient reason of this range station is the only ultra-high frequency equipment as yet installed, but there are plenty of plans for more.

The control tower installation, except for minor details, is now complete and a very important job it is. The transmitting equipment consists of two transmitters, made and installed by the Radio Receptor Company, who secured the contract for all the control tower radio equipment. The transmitters, 25-watt units operating on 362 mc, are duplicated throughout for regular and standby service. The main power source for the transmitters has been duplicated also.

The receiving equipment is as elaborate as that of any airport in the World, and considerably more flexible. In all there are 21 receivers. Six of these are in the central aisle. They are National receivers of spec-

design, a number of surrounding H30 types, and are tunable throughout the entire range of acoustic frequencies (except the ultrasonic). The resonators are intended principally for standby service, since the receiving H30 resonators located on Raker's Island handle the audible and ultrasonic frequencies. The loud resonators serve to accept signals in any frequency outside the usual traffic channels and hence need to be acoustically calibrated in this way. The tuning mechanism is such that any frequency may be tuned in "on the spot" by reference to the calibration chart.

The remotely-operated receivers, 15 in number, are housed in a metal shack on the edge of the dumping ground at Baker's Island. This location is substantially free from man-made sources of noise, and provides plenty of room for antenna installations.

The resonant frequencies of Western Electric Type 283, crystal-controlled and fixed-tuned. Thirteen of the fifteen resonators have already been assigned frequencies, as follows: for the American Airlines 3352.5, 3353.5, 3354.5, 3355.5, 3356.5, 3357.5, 3358.5, 3359.5, 3360.5, 3361.5, 3362.5, 3363.5, 3364.5; for the U.S. Army 3423.5, 3424.5, 3425.5, 3426.5, 3427.5, 3428.5, 3429.5, 3430.5, 3431.5, 3432.5, 3433.5, 3434.5, 3435.5; for the U.S. Army 4499; for the American 2800, and the International frequency 3154 kc. The resonators are to be tuned to any single frequency between 2 and 30 mc, and when crystal-controlled, to any frequency between 0.1 giga and 300 giga per second, or to any frequency between 0.1 giga and 300 giga per second, or to any frequency between 0.1 giga and 300 giga per second, or to any frequency between 0.1 giga and 300 giga per second.

- rd stage by means of link requests

The *no suppression circuit* is of unusual design. It was developed by the Bell Labs, and is known as the *Coden Circuit* ("Carrier Operated Device, Anti-Slur"). It operates as follows: From the 4th amplifier, the 455 kc carrier is derived, mixed with the output of a 300 kc crystal, producing a 755 kc second rf. This is then mixed with the original 455 kc to obtain a 300 kc signal. In the absence of a carrier, this latter signal disappears. However since open and off-tuned signals must not operate the receiver, hence the 300 kc signal

passed through two filters, one band pass in form, the other band rejection. Both having narrow (1000 cycle) pass or rejection regions. The two filters are complementary. If a narrow, tuned to the frequency for which the narrow is set, arrives, it affects each filter equally. If noise, or an off-

terned carrier arrives, the fibers are affected differently. The output of the fibers is then used to operate a polarized relay whose contacts are in the grid circuit of the first 6A6 tube. In the



The remote receiver at Eliza's Island Alerte, also at the Eliza, reported one failed emergency call, the clock and no more calls.



**Left:** The Russian equipment in the Director's and Assistant Director's offices consists in an easy chair, or all of them, or the like etc. etc.



**Right:** The interlocking turbine system in the 1944-45 tests. Clockwise from top: propeller, turbine, main shaft, and propeller. The four water turbines are shown in New York, New York. Heavy Krupp 100-ton guns and 100-ton turrets are shown in New York, New York. The four water turbines are shown in New York, New York.

Let's take the microphone, suspended from a spring-wind reel, is out of the way until needed.

**Below:** The residents and spectators are squeezed around the spectators in shooting ponds which direct the crowd to the center of the room.

Printed by Alden



presence of noise or off-carrier signals the relay acts to disconnect the cable. Hence the receivers remain completely insensitive until the carrier for which they are set is received. The Cadna circuit may be disconnected by the control tower operator, if necessary, by flipping a switch.

The 28 loudspeakers of the installation are grouped around the newer room on sloping panels so that each receiver has an equal chance of being heard in the center of the room. Each panel has a signal light indicating the operation of its associated receiver.

On the glide path during the test flight.



## INSTRUMENT LANDING

ON September 18th the C.A.A.-M.I.T. system of instrument landing, which has been received in three parts in 14 developed from the idea suggested by Irving R. Marshall in a working model (see *AVIATION*, September 1958, page 26) was given its first official demonstration to engineers of the C.A.A. at the East Boston Airport. The occasion was called for the purpose of allowing the C.A.A. engineers to judge whether or not their contract with M.I.T. had been fulfilled. To that end the necessary ground equipment was installed, as sensory fixtures, at one edge of the airport, while the receiving and indicating equipment was loaded into a C.A.A. Stearman biplane, George, Foster and Marshall represented the C.A.A., while Professor E. L. Bowles, Dr. W. L. Barron, Dr. W. M. Hall

**C.A.A.-M.I.T. System Demonstrated to C.A.A. at Boston Airport. Fire-Mile Straight-Line Glide-Path Generated with Low-Power Transmitters and Horn Radiators.**

**By Don Fink**  
*Radio Editor, AVIATION*

and their assistants E. D. Lewis and D. E. Kerr put on the show.

No official word has yet come from Washington concerning the test, so it is significant as your editor is driven to own conclusions, for which he assumes responsibility. In our opinion

the test showed definitely that a long and truly straight-line glide path can be generated using horn radiators, with very small amounts of power (of the order of one watt, although somewhat higher power is contemplated for the eventual completion of the system), that the glide path can be followed without landing on either a cross-pole meter or a cathode-ray "three-spot" indicator which carries also the compass and gyro indications, and that the 40 centimeter waves used are a completely practical radio for the system work. On the debit side of the ledger is the fact that the receiver equipment is, so far as present form, rather heavy, but since this instrument is strictly experimental and so far represents an attempt to correct the equipment there is no reason to believe that this problem cannot be solved in commercial engineering practice. From the indicated view

point, one of the most startling aspects of the demonstration was the 40-cm receiver employed in the plane. The receiver displays a sensitivity of 15 microvolts for 12 milliamperes (full-scale) indication on the cross-pole meter. So far as power efficiency known, this is a sensitivity which has never before been approached, on these wavelengths, anywhere in radio engineering. The high sensitivity, coupled with stability, is the principal reason why a glide path receiver can five miles can be added upon with a transmitter power not much more than one watt. Thus many of the questions arising concerning the M.I.T.-M.I.T. ideas have been answered.

For purposes of demonstrating the effectiveness of the system, the vertical guidance (up-down indication)

horn are fed with signals of approximately the same wavelength but with different modulations, 90 cps in the upper beam and 150 cps in the lower. These signals, when received, are rectified to produce direct currents which control the vertical indicator. The indicator moving upward with 90 cps modulation and downward with 150 cps modulation. The center position of the indicator is assumed when the 90 and 150 cps modulations are reversed with equal strength, that is, when the plane is in the overlap region.

### The transmitting equipment

The thrust of each horn is closed by a dielectric structure within which the transmitting antenna is contained. The antenna is a quarter

## on 40 Centimeter Waves

wave by far the most important, as the principal effort was expended in installing equipment for this phase only. The horizontal guidance (left-right indication) may be provided, in the completed system, by nearly identical equipment. As the demonstration the horizontal guidance was produced by a conventional long-wave runway location, designed and operated during the time by the Washington Division of Psychology. As the equipment is conventional, our attention here to the vertical guidance equipment.

The transmitting equipment consisted of two 40-cm (750 Mc) transmitters feeding two horn structures. The horns, shown in the accompanying photograph, are wooden structures, roughly two feet high, two and one-half feet wide at the mouth, and 26 feet deep, lined with copper sheeting. This was of one horn was inclined at an angle of 18 degrees to the ground surface, while the other horn was inclined at an angle of 3 degrees. The pattern of signals emerging from the horns is in the form of a horizontal fan of signal spread to the earth's surface. The glide path is contained in the overlapping region between the two fan signals. This overlap region makes an angle of about 7 degrees with the earth's surface, but by means of a control in the cockpit, the angle of descent could be set to the normal glide angle of the airplane, which in those tests was 3 degrees to 4 degrees. The two

wavelength long (10 cm, roughly 3 inches), and is fed from a central line which leads to the transmitter proper. Two forms of transmitter are available, but only one was used in the demonstration of the glide path. The two types are, first, the klystron generator which is capable of delivering high power (up to 300 watts) at 40 cm and, second, the ordinary triode oscillator which is limited to about one-half power output. The klystron was set up in a truck, complete with power supply and vacuum system, and was fitted with a mechanical modulator, and as the first of the demonstration was an attempt to be capable of delivering some 50 watts output. The M.I.T. group reports that during exploratory flights it is a horn using the klystron as a transmitter with 30 watts output, extremely strong signals were observed at a distance of 25 miles at an altitude of 2000 feet. This indicates that a range of 10 to 75 miles could be obtained easily, at the same time, that a low, dielectric receiver could be used with a lesser range. However, such high power was not needed for the glide path demonstration, as two triode oscillators, were set up each using the Western Electric 316A, "door-bell" type 6-4 triodes. With about 400 watts on the plane, these units could deliver approximately one watt at 750 Mc. The oscillator circuit consisted of several low impedance

(Turn to page 77)



Front view of the horns. The lines of signal spread out horizontally from the horn mouth.



The "upside air" antenna used for reception.

The power controlling equipment. Shown in the truck, behind the antenna.



Irving Marshall and W. L. Barron, whose horn radiators made the Marshall ideas practical.

# Financing Air Transports

When the banks refused to finance airline equipment, the R.F.C. accepted the responsibility and found it to be a good investment. This and other methods of equipment purchasing and leasing are discussed from a financial viewpoint.

By Selig Aitschul

WITH new highs in passenger load, continually being made, the air transport industry may be forced to embark upon an extensive equipment acquisition program.

Financing of new equipment purchases need not be a serious problem even in those carriers with depleted cash resources.

Recently, a member of the Civil Aeronautics Authority stated that air transportation has "lost its age flexibility as well as elasticity." This statement was inspired by the case in which Pan American Airways financed the purchase of its fleet of new Boeing Super-Clipper, largely through the sale of equipment held certificates. The present day atmosphere of these aviation conditions is in marked contrast to the attitude assumed by the leading authority when the idea was first broached a

number of years ago by the air transport industry.

When American Air Lines embarked upon its ambitious equipment buying program late in 1933 and early in 1935, the banks refused to finance the purchase of transport planes on the ground that aviation was too risky and that the resale market for such planes was limited. Whereupon, American applied to and obtained from the Reconstruction Finance Corporation total loans of \$1,250,000 at 5 per cent to finance its initial purchase of 20 Douglas D-C-7s, costing \$10,000,000. The company's equity in this equipment at the outset was 40 per cent. The R.F.C. took a dated mortgage on the equipment and provision was made to amortize this indebtedness over a five year period through monthly payments. During 1937, an additional \$975,000 was bor-

rowed from the R.F.C. on the same basis and under the same terms to finance the acquisition of 15 additional D-C-7s valued at \$1,500,000. Cash from earnings charged to depreciation was used almost entirely toward the retirement of the R.F.C. loans. Monthly installments have been paid until early 1940. Only about \$65,000 was due at the end of 1938, compared with about \$1,425,000 as of December 31, 1937.

Northwest Airlines, Inc. in April of this year also accepted a R.F.C. loan to finance the acquisition of 6 new D-C-7s. A total of \$1,000,000 was borrowed and secured by dated mortgages on the new planes and other miscellaneous equipment, all having an indicated value of approximately \$900,000. Although the Northwest credit closely follows the American Airlines transaction, it is of particular significance as it is the first loan to be approved under Section 470 of the Civil Aeronautics Act. This section empowers the Authority to approve or disapprove applications for loans or other financial aid from any Federal agency to an air carrier. Moreover, the CAA must prescribe the terms and conditions upon which such loans are granted. For this reason, important provisions for future loans of this nature may be found in the details of the Northwest transaction.

Provision is made for the retirement of the loan in monthly payments of \$12,500 beginning six months after the date of the loan, the balance to be paid in four years. All payments are

to be applied first on the interest and then on the principal of the loan. On an amortized basis, the indicated annual interest rate is slightly more than 2 per cent, probably the lowest on record ever charged on airline.

The R.F.C. was given the right to approve any composition in excess of \$5,000 annually to be paid up individually (rather than jointly) according with the company. That interest in terms of the minimum standards established by the National Labor Relations Board must also be approved by the R.F.C.

Calculated expenditures of at least 1002 per cent of the amount of the loan was specified. (Actually-Northwest gave a mortgage on total property having an estimated value of about 125.5 per cent of the amount of the loan.)

Much inquiry was the financing arrangements used by Transcontinental and Western Air, Inc. in the acquisition this year April of 3 new D-C-7s, approximately \$1,025,121. A total of \$1,000,000 was borrowed from a New York bank at 3 per cent. The notes are to mature jointly with \$100,000 falling due October 1, 1939 and four installments of \$50,000 each on April 1 and October 1 of 1940 and 1941.

The first low interest equipment trust financing, similar to the "Philadelphia Plan" used in the railroad industry, occurred on January 3, 1939, when Pan American Airways, in order to finance its new Boeing Super-Clippers, arranged for the sale of \$2,850,-

000 in 4 per cent equipment certificates to new New York banks. Subsequently, an additional \$1,000,000 of certificates were sold to an insurance company. Pan American paid 30 per cent of the purchase price of the planes at such, the remaining 70 per cent becoming payable through the sale of the certificates. Pan American Aviation Supply Corp., acting as vendor, assigned the planes from the manufacturer trust transferred them to the trustee, the New York Trust Company. The total cash advance to be maintained should afford ample protection. The certificates will mature serially on a semi-annual basis from January 1, 1940 to January 1, 1941. In this manner, the company purchases its new equipment on a "pay-as-you-go" basis and at the end of five years will have disposed half the value to the plant.

The chief difference between equipment trusts for airlines and the one established for P.A.A. is that the period to final maturity for railroad equipment trust contracts was 15 or 18 years, whereas for the new planes of Pan American, the term is limited to 3 years. The principle involved is the same, i.e., payments by the operating company shall have reduced, during the useful life of the equipment, the value amount of the securities issued.

The historical record of railroad equipment trust certificates is such that this type of security has proved to be a highly desirable holding in spite of the low credit position in which many

railroads have sunk. Since 1905, at the approximately \$400,000,000 principal amount of equipment obligations issued by U. S. railroads, all but about \$50,000,000 or 12.5 per cent had been retired as of January 3, 1939. With the possible exception of the offerings of domestic government bonds, no other type of security has had a better record as to the payment of interest and principal since due.

Moreover, railroads wishing to loan new toward the purchase of rolling stock, in most cases can do so at considerably lower rates of interest than prevailed when the railroad industry was prosperous.

It is highly significant that the railroad industry, which has been considered to be in a desolate state, is able to finance new equipment acquisitions with the greatest facility. That knowledge cannot but be of great value and commensurate in recognition of the basic soundness in the financing methods used. These same financing principles can be applied with equal effectiveness to the air transport industry.

Basically, the inherent strength of equipment trust obligations is present in the indefeasible character of rolling or "lying" stock in the carrier's operation. The right of way, roadbed, terminals and other properties, although essential to the operation of a railroad, have very little value without rolling stock. Similarly, an airline may have a fleet of air vehicles, but it is a non-productive without the necessary flying equipment. In normal railroad operations there is considerable interchange of equipment between various lines and regions of geographical location. Due to the essential nature of this equipment, and its inseparability and ready interchangeability, an obligation based upon its ownership reflects less the fortunes of the individual carrier than does any other railroad obligation. The same concept, with modification, may apply in the air carrier. With many of the airlines flying similar equipment, interchangeability of planes should be an added factor in providing greater market ability for used transports, thus offering greater security for the owner based on this type of equipment. The practical application of the interchangeability of equipment was demonstrated when United Air Lines leased a number of its Douglas D-C-7s to the Eastern Air Lines on a seasonal basis. American Airlines, too, used the leasing principle, when it leased Northwest Air-

(Page 10, page 30)

# TETHERING

The first article covered position of the tied-down airplane with respect to the wind. Here the author discusses details of "making fast" to the plane.

## Part II

Part 2 approved by Captain

By Walter C. Clayton

Consultant, Army Reserve University

IF THE WIND is found to lead away from the base of some field where there are no facilities whatever, there is indeed a serious danger of loss due to wind. If weather conditions indicated that there would be no immediate change it might be advisable to leave the airplane standing with the wheels blocked or parking brakes on. It might, however, be well under such circumstances to raise the rudding at the diameter of the base of landing and check it occasionally to see if there is any noticeable change in barometric pressure. As an alternative and a better one, however, is to use the altimeter under a fair barometer, except that the scale is quite small. A falling barometer is indicated by an apparent increase in altitude. Any rapid change in barometric pressure is generally accompanied by an increase in wind velocity.

In the case of tied weather while the airplane is out in an unprotected place without the benefit of ropes and stakes, it would probably be advisable to tie the heavy drop pins in the ground into which the wheels could be rolled. This would supply excellent blocking for the wheels and at the same time reduce the angle of attack of the wings. If the weather is strong it might be desirable to attach the earth back into the pin around the wheels. If this is done care should be taken to protect the wheel bearings and brakes against dirt.

The question of wind gusts is one that must be given consideration. In flight, the gusts may act in any direction, that is, vertically, laterally, or in the direction of flight. A gust in the direction of flight tends to momentarily increase or decrease the relative wind velocity. The effect is of course substantially the same as a vertical gust. That is, it will tend to either increase or decrease the lift with resultant upward or downward acceleration of the airplane. A lateral gust

will tend more to effect the airplane in rolling and yawing (change of direction). On or near the ground the vertical gusts will be dampened out to a considerable extent by the proximity of the ground. Consequently the gusts will make themselves evident primarily in the form of variations in the intensity of the gusts and variations in the lateral direction of the gusts. If the airplane is tethered so that the wings are substantially at an angle of zero lift, the only appreciable effect that variations of intensity will have of the wind is substantially from the direction in which the airplane is pointed, will be to increase the drag of the airplane. This is of very little importance provided that the wheels are quickly blocked. The gusts of wind that make the airplane laterally

present a somewhat more difficult problem, as they tend to cause the airplane to weathercock into the wind. The act of the airplane should therefore be tied down so that it will be kept in contact with the ground or pedestal and so that it cannot move laterally in any sense. Lateral wind or gusts play another part, particularly when the wings have an appreciable amount of dihedral. The wind gusts under the wings and like the weathercock wing, tend to roll the airplane over laterally. To prevent this possibility, the wings should be tied down freely so as to prevent any possible rolling of the airplane. If this is not done the windward wing will tend to lift up, increasing its angle to the wind, thus further increasing the tendency for it to roll.

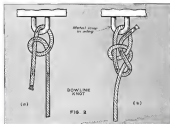
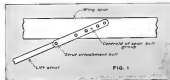


FIG. 2

AVIATION  
December, 1919

# the Airplane



In tethering aircraft it is probably advisable to locate the plane either right up close to a building or else completely clear of buildings or other obstructions. While in the line of a building or hangar an airplane would doubtless receive considerable protection, one must not lose sight of the fact that there is a possibility of the wind blowing off of the airplane being very poorly protected from the wind. Buildings or other obstructions cause considerable turbulence and if the wind were to change in such a manner that one wing of the airplane were exposed to the wind and the other wing only partly exposed, there would be considerable discrepancy of how the airplane would be moved and it is not unlikely that larger forces, distributed suddenly over the entire

airplane. In any case it would be advisable to locate an airplane near the corner of a building. Under no circumstances should an airplane be tethered in front of a hangar door where it might interfere with the removal of airplanes from the hangar in case of fire. Also because of the fact that there is a possibility of the wind blowing off of the airplane being very poorly protected from the wind. Buildings or other obstructions cause considerable turbulence and if the wind were to change in such a manner that one wing of the airplane were exposed to the wind and the other wing only partly exposed, there would be considerable discrepancy of how the airplane would be moved and it is not unlikely that larger forces, distributed suddenly over the entire

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FIG. 3

Table I below gives the Weather Bureau's classification of wind velocity.

Another method of indicating wind velocity is the Beaufort scale used in marine work. Under the Beaufort scale, numbers are given to indicate the intensity of the wind. Table II is the Beaufort scale.

Before more should be provided in the way of tied down the airplane, probably the best arrangement is a steel loop or ring about two-thirds of the distance out from the center line to the outside of the wing tip, installed either on the front or rear spar, preferably the former. In the case of airplanes having external bracing, the looped place in which such a loop would be at the outer strut point on the outer side of the wing. Many manufacturers make such provisions. So, unfortunately, have we been made enough for the purpose intended, with the result that failures have occurred. Some engineers have, as a makeshift first, in the case of tethering. Where such loops have not been installed, airplanes have been damaged by pressure, especially tying. (See down) Properly a rope has been looped around a strut, this being the most suitable place. In the case of high-wing aircraft wing lift struts, ropes have been frequently tied to the upper ends of the struts. These struts have slipped down to the middle of the strut with the result that the fuselage have broken the struts. It might be pointed out that even though the rope were attached to the upper end of a lift strut, this still may be unsatisfactory in that the struts should be covered. The fitting was designed to take both in the direction of the strut and not at right angles to that direction. Because of this, it is possible for large moments to be set up in the struts from the rope. The rope should be so attached that the rope had passed substantially through the center of the spar fitting loop group. (See Fig. 1)

The location of the airplane should carefully have adequate provision for (Continued on page 26)

Table I

Wind Velocity in MPH	Classification
1-4	Light and Gentle Wind
5-14	Moderate Wind
15-24	Fresh Wind
25-34	Strong Wind
35-44	Gale Force
45-54	Whole Gale Force
55 and Up	Hurricane

Table II

Beaufort Number	0 to 2 MPH
1-2	2 to 12 MPH
3-4	13 to 24 MPH
5-6	25 to 34 MPH
7-8	35 to 44 MPH
9-10	45 to 54 MPH
11	55 to 75 MPH
12	Above 75 MPH

AVIATION  
December, 1919



SAE Talks  
Production

With rapidly rising backlogs, the aircraft manufacturers are more interested than ever in production problems.

**By Charles F. McReynolds**

**W**est American aircraft producers are now in a good position to bid for the 1939 U.S. National Aircraft Production Contest, a \$1-million-a-year, steady response among the aircraft people of the Pacific Coast. In line with recent record production rates of various aircraft plants, the papers presented at the various sessions established an enviable mark for expenditure of detailed presentation such as are often considered "trade secrets" even within the ranks. As one interested business counselled, "This has been a 'million-dollar' series of lectures." The attendance matched the merit of the papers, with 875 persons crowding at the S.A.E. desk and their many more believed to have been in attendance but not registered.

Almost every session found the hall packed to the gills and a conservative estimate of total attendance for the three days would be in the neighborhood of three thousand persons.

our aviation industry was founded by Brigadier General Jacob E. Fickel, Marsh Field commander, who reported on the progress of the President's air expansion program, with the assurance that the industry has met every demand for increased production and is currently working further along with the program than was at first thought possible. General Perle concluded with the statement, "We

Now that with the increased facilities and larger appropriations for research and experimentation now available, that this country will remain in the lead in advanced design, and will meet any challenge for supremacy in the air? Gen. Finkel spoke in place of Louis Johnson, Assistant Secretary of War, who had originally been scheduled to come to Los Angeles to address the audience. General Finkel was introduced by Robert E. Gross, president of the Lockheed Aircraft Corporation, who referred to present world conditions as "The con-



Robert E. Goss, president Lockheed Martin Corp.

material base of our Motion . . . when the history of the world is being written not in the chronicles of nations, but on the drawing boards of aviation engineers." Gross reminded his listeners of the fact that commercial

and military aviation have equally affected our lives, saying, "The airplane has made of nations a neighborhood; but it has made the world a battle-field."

The meeting closed with a banquet and grand ball on Saturday evening at the Wilshire Hotel, home of the season. Some five hundred of aviation's leading personalities turned out for this social function, which was devoted entirely to banqueting and dancing, except for a brief speech of welcome by E. W. Temple, chairman of the Southern California Section of the S.A.E., hosts of the event.

This year an aircraft engineering



L. de B. Palmer Nichols, President of  
Cottrell Steel Sheet, Niles Airplane Com-  
pany.

exhibit was held in connection with the production meeting. Taking over a large hall adjoining the ballroom in which the sessions were held, a representative group of manufacturers displayed their products and found a responsive audience. Those exhibiting at the engineering show were: Aircraft Associates Corp., supplier of the hydraulic component maintained, also component built by the

L. to E.—What about Vesp. *Aspilota* *Con-*  
gry? John A. C. Warner, I.R.E.

A. to B.—H. E. Cummings, Bureau of Standards, Ashley C. Smith, lab. asst. (1947)



L. W. E.—D. C. Bridgman, C. E. E. Perini, & C. E. E. Wright Associates, Inc.; Robert Jolley, Pratt & Whitney Co.; A. J. Gwosdy, Stinson Engineering Co.



L. is E.-L. B. Grant, Dow Chemical Co.; Ed. Edwards, eastern district; G. D. Wely, Aluminum Co. of America.

THU L. Steffenhake Division, Aircraft Precision Products, Inc., a very complete line of sample parts representing work done on a contract basis for the various aircraft plants; Aluminum Company of America, a large number of sample parts representing the latest work in aluminum casting, forging, welding, extrusions, etc.; Aluminum Industries, Inc., sample of Aluminum alloy castings; Bostons Bearings Corp., a complete line of aircraft bearings; Baldwin-Southworth Corp., a laboratory testing machine for determining strength of materials in either compression or tension; Bostons Products, a display of typical Bostons accessories to use throughout

(There is just one)



1. In A.—Left rear, C. E. Snyder, Beech Aircraft, left seat, Dr. A. L. Elia, California Institute of Technology, T. F. Wright, Cessna Aircraft Corp.; Donald W. Adams, Douglas Aircraft Co.; Henry K. Eise, Beech Ford Div., Beech Aircraft; Max Hart, Vega Airlines Corp., General Contractor, NEE members.

## A Production Expert Expresses His Views On

# Planning for PRODUCTION

Being an excerpt from a paper entitled "Accelerated Aircraft  
Production for National Defense" by

**P. N. Jansen**

*Factory Manager, Curtiss-Wright Division, Buffalo, N. Y.*

WITH the transition from stock and more design in present day construction comes the need for a different approach to the manufacturing and organization being. Practically all parts normally manufactured by replace companies receive their primary attention in three manufacturing groups, namely drawing, press and machine shop. Nearly all parts require tools, even in small quantities. This affects back in many ways and I believe that recognition of fundamentals in these changes will tend to work an easier solution.

Geographic location of activities is more important and should be recognized in plant layout. Organization and the human element are of extreme importance. Before, the line and staff organizations provided and gave an satisfactory results, but we are now blending into the truly functional type of organization. This provides for the oversight and when properly carried out will prevent a great deal of rapid expansion. Whereas in the past the average line-class man used to make his own inquiries and reports, this is now concentrated in a job or layout department. Where we used to use liberating with assembly, there is now a direct inspection with all groups. Carefully determined shop orders are suggested by opera-

tion charts with the ultimate aim of supplying specialists with accurate information, tools and materials. All this has deep significance. It shortens the

waited before, many young men with high school education can become busy problems in machine operation, drilling, riveting, in short time.

The main assembly station as with the wing is completed and then removed. There are numerous different assembly tools on shown here. All assembly line are designed so that they do not require alterations for removal of units. They are made with removable parts and are stored and stored in great numbers.



training period at least for the vast majority of workers because the application of knowledge and skill is confined. The advantage for national defense are far reaching. However there are dangers and possible drawbacks. Weakness in any group can do great harm and the occurrence of escapable management which does not fully grasp the fundamental or fails to recognize the need for close coordination, will cause confusion. We still need skilled leadership in the overall industry but the growing problem is scarce because of specialization. With some trained men in all positions, as

### The Human Element

The human element offers its problem and it is essentially a mental education to recognize the effect on personnel that comes with the introduction of a new order. An operator, especially one so major operations, does not feel as secure because he is not really to be replaced. The more specialists, the more demand for company rules and the more questions have been usually satisfied. Men with years of experience and service may do the same repetitive job, sometimes not as well, as a youngster with no earlier experience. The older man may at

some other time utilize his skill and experience but in the meantime the youngster wonders why he cannot earn the same rate for the same work. There is no cure-all but the problem is there and at least a partial solution must be worked out. It is easy to raise wages—very difficult to cut—and you cannot fire everybody whose rate seems to be high by comparison.

A partial solution of the comparative rate question has been found through the setting of a job evaluation plan. It means a lot of hard work with a many different occupational groups based on an airplane manufacturing plant and at first is difficult to sell. However, since we have had it in effect for a few months the results are good. It is not as if we ever worked without it. The problem of escaped rates as to time to three months and finally and general working class, no further need for his trade or experience and just plain escaped through poor classification. Each requires a separate treatment, the first, transfer to an easier job with less pay, the second, transfer to jobs in which

his knowledge can be better applied without reduction in pay, the other, through education to bring him within his classification but pay removed otherwise reduction or discharge. I find that a fair-minded committee, including shop people, can handle most cases with reasonable success. I believe that everything we do must gradually arrive at a growth and the personal problem is further from it which is solved. These again, the functional organization idea comes into play through continuing and coordinating the personnel problems through a well set up personnel department.

### Planning and Control

We now go back to the material side, namely planning and control, forecast quantities, type of construction and cost material calls for planning and control. There is no time to discuss such a lengthy subject in all its ramifications but the fact remains that production control is an inseparable necessity, although we all

(Turn to page 47)

When the wing is completely assembled it is placed on a track and taken to the Paint Department and not removed until ready for final attachment to the fuselage. Tools at each end are made while the wing is in the vertical position on the same track. The completed backbone is handled in a similar manner.



The main side through the fabric plant at Curtiss-Wright. This is where the main side is put together and is put together with two side line sheets, making the main building for four parallel wings. These are introduced with two through main sides, providing cross cut with fabric.



A double-acting hydraulic press at 700 tons capacity 500 tons capacity on the primary side and an additional 100 tons for the pressure side.

Assembly in the wing web.

\*Copyright paper is presented at the Aircraft Production Division of the Society of Automotive Engineers, Los Angeles, California, October 17-19, 1945.



## Curtiss-Wright "CW-20" Emerges

November first is expected to see the assembly of the major units of the new luxury liner now in the final stages of construction. The fuselage is waiting attachment of wings, tail and landing gear before rolling out of the factory.



One of the first started wing panels of the Curtiss-Wright transport being received from the factory are received from the factory in the final assembly department where it will be attached to the fuselage. The development of a new closed wing which may be used in entirely different patterns for safety and more efficient flight, and landing improves efficiency.



The hydraulic, fully retractable landing gear has been subjected to a long series of strength tests. Greatest diameter of the main landing gear tire is 15 inches. The tire alone has a load capacity sufficient to withstand a drop test of 15 inches, equivalent to a 100 foot per minute rate of descent. Wheels are well forward on the CW-20 design.



But a glimpse of the interior of the Curtiss-Wright 20, a picture of the interior of the fuselage will show that the interior will accommodate 26 passengers, a crew of 100, three to five and 100 cubic feet of cargo, baggage and express. Through the door, in the rear, may be seen the circular hatchway for providing the cabin.



Rapidly moving in flight when the new 26-passenger Curtiss-Wright transport is being moved over its specially constructed runway line track into position for the scheduled air landing tests, this aircraft has reached and has 100 ft. Wright Double-Flow Cyclone engines. The new engine is twice the size of a standard light engine.

AVIATION

21

TWO MILLION MILES BEYOND THE MOON!



THAT'S how far would reach the mileage flown by Stinson 100s since their introduction five months ago—the total distance of more than 2,350,000 miles, in the United States and Canada, and in Central and South America... with a safety record that is remarkable in the history of aviation (the 100 is the only plane in its class with this, then, hydraulic landing gear and other safety features)... and with operating costs which prove conclusively this new Stinson plane is extremely economical!

Reliability, safety, low maintenance, beauty—these are the reasons the three passenger 100 is proving so popular for private flying. And the initial cost

is surprisingly low—only \$2995,\* low cost finance plan available.

Present Air Schools which offer the best equipment have found that students willingly pay more to fly the "100". This is why these schools are selecting Stinson 100s for their C.A.A. Training Program.

Write today and arrange for a demonstration. Find out for yourself how easy and safe and inexpensive it is to fly the Stinson 100. (Including Federal taxes, not including price of local taxes.)

SEND FOR THIS Ask for a free copy of the Stinson Plane News. It gives complete specifications of the 100.



STINSON AIRCRAFT DIVISION

Manufacturers of Quality Airplanes for Airlines and Private Pilots Since 1926

AVIATION MANUFACTURING CORPORATION • WAYNE, MICHIGAN, U.S.A.

# THEY WON'T MAKE MONEY on the GROUND



WHAT'S a loss of a day's schedule cost? Figure it up! Ships don't make money on the ground! Today there is no excuse for the winter losses of the airlines. Fields can be cleaned rapidly and at low cost. Properly cleaned fields can be turned to a sales asset with travelers. Snow delays, snow dangers can be reduced.

Snogo removes the snow right down to the runway, throwing it up to 100 ft. clear of the runways regardless of depth. No dangerous banks to catch wing tips or

trap snow into ever deepening snowdrifts, rowing jams, no pot holes or other hazards on the take-off.

Controlled by one man, Snogo have cleaned snow from 11,000 ft. of runway averaging 100 ft. in width and 8 inches deep in 8 hours. Think what that means in maintaining schedules.

The low cost of Snogo equipment leaves no excuse for any airport being without Snogo protection. Prices and details will surprise you.

KLAUER MANUFACTURING COMPANY, Dubuque, Iowa



There is a Snogo for every budget. Here and at the right below are shown the Models LHM and LTR. Two models designed and priced with airport service in mind.



# SNOGO

FOR COMPLETE SNOW REMOVAL



## LOCKHEED "Lodestar"

New model "18" is added to the family of Lockheed transports now in service.

**C**ONTINUING to carry the torch for American commercial aviation in the midst of a war-congealing world, Lockheed Aircraft Corporation continued first flight late in September of a new airliner designed to meet latest requirements for high performance segment of the medium capacity transportation class. Known as the Lockheed Lodestar, the new plane was given its initial hop by the Lockheed company. Flight tests were required secondary and full production is planned immediately despite the heavy backlog at military bases. Performance data on her products include only the preliminary engineering figure citing for a top speed of 236 mph. The new plane weighs 17,500

lb. loaded and will cruise at a distance of 2150 miles at a speed of 220 mph. The ceiling of the plane is 24,000 ft and the landing speed is 63 miles per hour.

According to figures released by the Lockheed Corporation, the Lodestar will carry fourteen passengers and a crew of three, including pilot, co-pilot and stewardess. Wing span is 65 ft. 6 in., overall length 49 ft. 9 1/2 in., and ground clearance chiefly between Lockheed practice of typical dual-aisle all-metal structure, the Lodestar is a customer status low wing monoplane with a wheel-fairing tail and conventional retractable landing gear. The new tried Fowler-type flaps and landing gear doors are incorporated in the design.

Lockheed reported that the plane had been designed to meet the requirements of a majority of air transport operators in North and South America, as determined in a recent survey. Special emphasis has been placed on provision of single passenger facilities. Headroom in the cabin is 6 ft. 8 in., and the cabin is 24 ft. 8 in. long by 5 ft. 5 1/2 in. wide, fully insulated, sound-proofed, and ventilated.

Power for the plane is supplied by two Pratt & Whitney radial aircraft engines which develop 650 horsepower each for take-off. With this power the take-off run is only 700 feet which requires 16 seconds. Equipped with Hamilton Standard Hydromatic propellers gives the Lodestar a rate of climb of 1320 feet per minute.

## Sleeve Valve Engine

Initial Producing Engines  
From 800-1400 h.p.

**T**WELVE years of constant development by the Bristol Aeroplane Company has brought the Bristol sleeve-valve radial engine along to a point where power units of approximately 1400 h.p. are in service, and a series of four models of Bristol sleeve valve engines of single and double-row type covers the power range from 500 to 1400 h.p. Features of the Bristol engines are their relatively low diameter, and the use of an accessory gear box mounted on the bulkhead and driven from the engine by an incompressible shaft, and by their relatively high rpm, the maximum power figure being quoted at speeds of from 2630 to 3225 rpm. The four models were listed for the trade are the Hercules, Taurus, Puma, and Apollo with output respectively of 1,500, 900, 725, and 450 intermediate rated h.p. Arrangement of the above listed engines is horizontal cylinder double-row for the Hercules and Taurus, and semi-cylinder single row for the Puma and Apollo. All of these engines are fitted with exhaust-pipe driven to the propeller shaft, and are supercharged to power ratings of from 5,000 to 14,000 ft. altitude.



## REARWIN: Sportster

Model 9000KR

**I**NCORPORATION of a new wheel-shield design and a full S.A.C.A. cowling has given the new Rearwin Sportster an added speed of five miles per hour over its predecessors in the Sportster line. This is one of the best examples of what can be done by using the results of the current experiments in light plane engine cowling design. Along with the increased speed also comes an increase in range, fuel consumption and engine cooling, while the parts to the proposed performance of the new plane.

The design of the new cowling is such that it is built with the feather contour with the only use for the air being a small opening in the underside of the landing in the vicinity of the firewall. The cowling sides may be raised to automobile fairs for ease of maintenance and the cowling may be readily removed through being located around the periphery of the wing. Full pressure loading is employed inside which distributes the air evenly about the cylinders of the Van Dyke 90 h.p. Model 5P engine.

The new wheelshield is turned from a single piece of plastic increasing the visibility over the old style Sportster by eliminating the dividing bars inside, the cowl wheel has been increased by three inches and finished with automatic splintering. The instrument panel has been revised into a vertical panel, the entire surface of

which is free for mounting instruments.

With a clean 25 cubic feet the new Sportster is designed for primary instruction, cross country trips and the private pilot. The performance figures are given as:

Maximum Speed	135 mph
Cruising Speed	118 mph
Landing Speed	28 mph
Rate of Climb	1200 ft./min.
Climbing range	500 miles
Service Ceiling	15,000 ft.
Clear Height	2000 ft.
Wing Loading	8.71 lb./sq. ft.



## TAILORCRAFT Trainer



Taylorcraft Aviation Corporation announced its new Tailor model in 6144 designed primarily for instruction. The performance and design is not different from the standard Taylorcraft. Changes made in the horsepower that is listed is 61 hp only and having building that is made for land use. The motor used is of the new type and the fuel controls can be set in any combination of wheel and stick control.



The wings incorporate the new Fowler flap and the nose is of standard Lockheed design.

# SNOW CLEARED RUNWAYS *All Winter*

## AT LOW COST



*FWD is  
First Choice For  
Fast Snow Removal*

A paving grade for FWD snow removal equipment on the Municipal Airport at Glendale where efficient clearing of all parked aircraft at once is made, is shown in order to clear operating conditions each winter.

Efficient snow removal depends on the effective power behind the snowplow—FWD trucks are expressly designed with snow removal service in mind. Special gear ratios, proper snowplow mounting facilities, ample reserve power and the balanced traction of four driving wheels distinguish the FWD from ordinary trucks on snow removal jobs... These powerful FWD trucks have taken a leading place ever since motive power was first applied to the problem of snow removal. More than 8600 FWD trucks will be found in action this winter, clearing snow blocked highways, airports, and other locations... On all kinds of airport duties—for year round maintenance work—FWD trucks are preferred for their advantages in speed, low-cost operation, the powerful traction of four driving wheels. Equipped with a special grader attachment the FWD will keep gravel runways in perfect condition. FWD dependability is vital for unfailing crash and repair service—their speed with safety is needed for refueling duties as well as maintenance work at distant emergency landing fields.

Many of America's leading airports find FWD trucks to be indispensable equipment—equipment that is never idle and yielding a big return with a minimum investment. Write for complete information.

**THE FOUR WHEEL DRIVE AUTO COMPANY, Clintonville, Wis., Canadian Factory: Kitchener, Ont.**  
The world's oldest and largest manufacturer of four-wheel-drive trucks—20 years experience in snow removal



Snow removal is kept in perfect condition with FWD's underbody grader—operates 10% faster than a power shovel—without maintenance work to under ordinary methods. The same truck is expressly designed for snow removal service. Snow shovels that find one FWD will handle the complete maintenance problem. Equipped with bulldozers and dig and carry earth movers, FWD trucks, single-headed, have built complete airports. An FWD answers every need—from general hauling to snow removal.

FWD specializes in building extensive equipment for airport service. The FWD organization has acquired invaluable experience during more than thirty years of building FWD trucks for snow removal service. Together with the fitting of over 42 different makes of snowplows to such trucks, how development and methods for airport maintenance are immediately tested for their practicability under actual operating conditions.

Cost data and operating records on airport snow removal service, with available cost will be gladly sent to you on request.



FWD trucks are built in sizes ranging from 1½ to 25 ton capacity in both four-wheel and six-wheel drive, with engines from 60 to 240 horsepower, gasoline or diesel power. Special gear ratios for various snow removal use incorporated into the standard FWD truck providing a gear ratio from 200 to 400 to 1 in low range and with road speeds of from 45 to 75 miles per hour for high-speed operation.

Deliveries and service facilities are available from coast to coast and in all populated countries overseas. Export snow removal facilities will gladly submit recommendations for the use FWD and more complete description for your report. Write us now for complete information.



**MORE FWD TRUCKS ARE USED IN SNOW REMOVAL THAN ANY OTHER MAKE OF TRUCKS**

## 4,000,000 New Customers?

(Continued from page 19)

The word "boom" appears to have a peculiar ring of familiarity, although comparatively few areas are understood in its native and true purport. Many appear to it, close with one side or the other the fact that leaving the house and prove a tremendous strain on the spirit. The hourly Link Train demonstrates just the several existing this condition. These crowds include a large 250 square foot map at the rear of the Link Train. Upon this map, flight problems are revealed before their view. The crowds naturally remain throughout such entire thirty minute periods, a remarkable example of the depth of public interest in flying's industrial side.

The Link Train is but one of the many interesting functional displays that go to make up the passenger transportation section of the exhibit. Separate areas traffic control, navigation, flight control, ground to glass radio equipment and pilot's view display and indicate all have open safety in flight. Day and night plane accommodations demonstrated and discussed by an entire hostess, and a display of hundreds of model lines beyond passenger comfort facilities. Despite overhead, projector overhead and instrument setting stands tell the story of mechanical dependability. An interesting display of model testing equipment emphasizes the high standards of pilot physical requirements in the matter of the passenger service. It located a recommended ticket stand at which transportation may be purchased as arranged to all parts of the world now open to air passenger traffic. Back of the main counter from the huge Corbin-Wright 35 passenger transport, completing an exhibit of practically all that enters into modern passenger flight service.

So it is that hundreds and hundreds of thousands have learned for the first time of the over and airframe that goes before and along with each passenger flight. They have observed the careful inspection and the frequent testing done and overhead of engines, propellers and instruments, the checking and double-checking in preparing an airplane for flight. They have

watched a meteorologist sample the weather data that forecasts flight conditions throughout a projected day. They have been told the background of landing, the strict physical and other qualifications and responsibilities of the pilot and his crew. They have been alerted through the media of electronic flight safety and understood that while such authority may come only from the dispatcher, the pilot will not sacrifice his right of trip cancellation in case of any uncertainty. They have seen and heard how Civil Aeronautics Authority establishes and pilots their line of travel once they are in flight.

Finally they have thoroughly inspected a large, fully-loaded and ready to go passenger airplane, how tall space to pilot's cabin and how even had the controls pointed out and explained. They have been shown the forward and rear doors and service that go aboard to ensure continued comfort and pleasant events. They have with nothing stated but the actual take-off, and it is reasonable to imagine that many will now appreciate that they grasped by what they have already learned. First two flights today make up well over half of the total ticket purchase made at the building's mechanical pilot side counter.

It is worth to stress once more here in terms of the subject of passenger transportation it is because this section of the exhibit seems to attract widest public attention. Most in popular interest are the lighting and private flying shops, both those on the floor and those suspended from the ceiling under the Army and two Navy planes, whereas in crowded military flight formation.

There are two powerful flying shops of late shown in the flow and open to inspection. Two light private flying planes within the building, in other words, also make their introduction by thousands. Youngsters and older men and young have edged in and out of one of these private shops to the tune of three successfully replaced one seat of out sections. The fact that the light plane manufacturer has set up his exhibit in such a way as to

create visitors to sit down in the pilot's seat is an excellent indication of the increasing merchandising emphasis that is being shown by the private airplane industry.

Supporting these displays of wider general interest are the hundreds of individual pieces of mechanical and industrial equipment arranged throughout the exhibit. Engines are represented in a stage extending from the most powerful recent designs down to earlier private flying units. Instruments and accessories are presented in a stage extending from the latest types of electronic controls and other flying aids. These are presented many subjects of a broadening interest both to the layman and to those who are aviators. A large assortment of Army and Navy airplane models neatly added attraction for the younger element.

A recent, noteworthy fact that is the greatest harbinger to a more rapid spread of flying popularity. Fear of accidents, fear of the unknown, fear of lightning rights in the old superstitions and moments and high bills exert a magnetic influence upon all-outlet planes, drawing them into contact and preventing disaster. While many of the facts are manifest, and therefore more difficult to control, all spring from an unfamiliarity with the machine. In view of the recent trend toward war hysteria and conservatism as the daily news and the more possible force of public misunderstanding these fears can be dispelled only by personal, careful explanation, personal contact and experience.

The U. S. Aviation Exhibit has accomplished much toward this end. It is true that many people may depart still skeptical. But others will be in that we have given them a new point of view. Some insist that they will fly at the next opportunity. A few perceive that by buying first flight passage at the building's ticket counter. So it is obvious that the exhibit is fulfilling its intended purpose, possibly with even more success than we now anticipate.

As long as the public is allowed to learn its fears and suspicions unbogged, aviation cannot possibly take the important place in the sun to which it is entitled. Therefore as much as a definite attitude upon widespread ignorance and against the U. S. Aviation Exhibit at the World's Fair is performing a valuable and necessary service in the development of aviation as its first function.

## New York City's NORTH BEACH AIRPORT has used 3,000,000 gallons of TEXACO Asphalt for runways, taxiways, parking area and other surfaces



View from World's Fair

At North Beach, New York City is constructing a great, modern airport terminal, with accommodations for both land and air planes. For the 1,230,000 square yards of runways, taxiways, parking area and other surfaces of this outstanding field, an Asphalt Macadam surface (preparation type) was selected. In every square yard of this surfacing, TEXACO Asphalt Cement has been used, requiring more than 3,000,000 gallons.



Applying TEXACO Asphalt in form of Hot Plant Emulsion, North Beach Airport



TEXACO Asphalt Macadam surface on Runway No. 1, which is 1,000 feet long and 400 feet wide



TEXACO Asphalt's Macadam surface is used on main administrative building at North Beach Airport

THE TEXAS COMPANY, Asphalt Sales Department, 135 E. 42nd St., New York City  
Chicago Cleveland Kansas City Philadelphia Houston Buffalo Richmond Boston



# BUYER'S LOG BOOK

What's New in Accessories, Materials, Supplies, and Equipment

A riveter that will hold in one operation, by a single stroke, from top to bottom both type joints in a circular line has been developed by the General Engineering Company of Middleboro, New York. It has been designed for use on flat surfaces and for operation such as attaching ribbing channels to sections of the skin. Reports have been that from 5,000 to 10,000 rivets per day have been installed by one operator after a brief learning curve and handling of the device. Two flat rivets coming together do the riveting by inserting a flat wire of the required thickness and lead size. A pressure pad consisting of two flat rigid rails on either side of the rivet holds the rivets firmly together while the lead is being forced. This pressure pad remains stationary after it has separated the rivets together and the proper lead size is governed by the lead size and—*Aviation, November, 1939*

Designed to thoroughly check the rated tension of control cables, the Stingers & Leachfield aircraft cable tension indicator is offered by the Pacific Scientific Company, Los Angeles, Calif. One instrument, with a range of 30 to 150 pounds, covers the standard cable sizes from 1/16 in. to 5/32 in., or for 1/4 in. cable an special order. Weighing less than a pound, the Stingers & Leachfield indicator is simple to carry and simple to use. The entire operation can be performed with one hand, and due to its small size the instrument may be mounted through small openings and otherwise used to advantage in restricted parts of an airplane structure. No temperature or other preliminary adjustments are required, it is claimed that there is no zero error, and the instrument can be used continuously without resetting or clicking.—*Aviation, November, 1939*

Advancing an extremely high bearing rating efficiency without any exotic material whatsoever, the "Michal-Stal" ball bearing and design has been perfected by The Palmer Bearing Company, New Britain, Conn. The new steel balls, bearings or bearings entire sets, dimensions and friction, and is easy to assemble and disassemble. The Michal-Stal design is an integral part of its bearing itself, consisting of two steel plate disks which form a ring, both attached to the outer bearing ring, and a third steel plate pressed on the inner ring and acting as a spacer when the ring rotates. During two years of testing under extreme conditions the Michal-Stal design has proved thoroughly satisfactory. It is available in either the Palmer Radial or wide inner ring bearings in single and double end or end and shaft construction.—*Aviation, November, 1939*

Incorporating a variable flow governor and pressure governor, a new model hydraulic selector valve designated No. 63003, has been announced by Aircraft Accessories Corp., Glendale, Calif. Of special importance is the flow governor in controlling the volume of oil delivered to each end of the actuating cylinder by controlling the extension and retraction rate of flaps. The pressure governor has two functions, both of which contribute to added safety and efficiency of the hydraulic system. First, the pressure governor adjusts the volume of fluid used for a particular operation; second, design improvements, by passing the volume delivered by the pump. Second, the pressure control valve protects the hydraulic system and the flaps from loads imposed by sudden or excess of design loads. Both flow and pressure governors are an integral part of the new valve, reducing plumbing and installation problems, and eliminating separate relief valves and restrictions.—*Aviation, November, 1939*

In order to prevent personnel air sickness, it is necessary to supply the cabin with a large amount of fresh air. In order to give passengers the greater amount of comfort, it is necessary to deliver this air uniformly and keep temperatures at various points equal. This tough assignment has been solved by the Armstrong Corporation of America, New York, through the development of the AIRBLOCATOR. Air is brought to the diffuser through ducts located along the walls or floor or ceiling of the plane. Once inside the diffuser, the air flows out through the vanes in the manner shown by the arrows on the



General Engineering Co. Rivet Riveter



Cable Tension Indicator



Michal-Stal bearing prototype



Palmer Mechanical bearing prototype



Stingers & Leachfield



Warren Machine Aircraft Fastener



GP Super Safety Tool Release

Diagram. Through the use of various aerodynamic principles some air is drawn in while other air is expelled out. This effect enables air to be rendered in the form of equal temperature and yet to assure the subject air normal temperature and uniform condition is given.—*Aviation, November, 1939*

One of the most reliable measures of aviation progress is the aviation paid in design, statistics, and statistics. When our nation's need to resolve aviation design, statistics, and statistics, they have tried to secure the location of color, weather, rainfall, lights, and rays and magnetic fields. Some of the most advanced work in design of color, weather, and statistics has been done by the Warren Machine Corporation, New York City. Recent Warren Machine research charts include color, weather, rainfall, and statistics, and just plain ordinary color charts, but they all share the common results of strength, color, light weight, and appearance of standard and even of influence, which leads to increase the heavy-weight processes, especially if this is their first time up.—*Aviation, November, 1939*

The new Warren Machine tool used to repeatedly lift or balance in production work, the super safety tool has been developed by the Chicago Pneumatic Tool Company, Chicago, Ill. This tool is essentially a rubber-encasing combination by which one end weighing from 5 to 200 lbs. can be balanced for any handling around the work by the operator. Travel permitted by the cable is approximately 7 ft., and distance between the two ends of the tool-support axis is 20 in. Safety features are incorporated which protect the operator in case of failure of the balancing spring, including the overhead drum on which the cable is wound.—*Aviation, November, 1939*

Doubling the production of any complex frame cutting machine such as are used in various aircraft plants for producing intricate steel and parts is accomplished in a new machine by using two milling tables mounted in tandem, controlled as before from a master template on the trailing table. The new tool was demonstrated for the first time in Chicago at the 25th annual meeting of the American Welding Society.—*Aviation, November, 1939*

Based on the same principle which brought adoption of the Libenscope before computer on many of the world's leading airlines, a new Libenscope instrument for power computing has been developed and placed on the market. Operating through a hand-pump system of mechanical levers, the Libenscope power computer makes the accurate work five factors, engine rpm, manifold pressure, fuel flow, operating altitude and carburetor temperature. Upon setting these factors on their respective dials the operator is able to read directly the brake horsepower, fuel consumption, and brake mean effective pressure developed by Libenscope, Inc., Glendale, Calif. The Libenscope power computer is now in production and immediately available for standard aircraft engine.—*Aviation, November, 1939*

Re-Edo-C is Ready-A handbook with-handling flight book dealing with Ed-Edo-C machines and in the aircraft and aircraft industry. Ed-Edo-C Corporation, Detroit, Mich.—*Aviation, November, 1939*



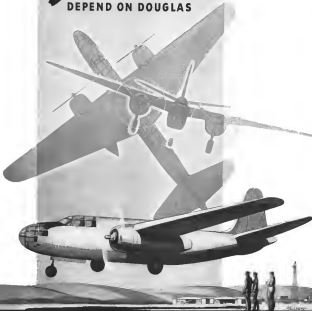
Harry C. Swenson machine







# FOR Development DEPEND ON DOUGLAS



DOUGLAS presents today's outstanding attack bombardment airplane. Developed for co-operation between air and ground forces, it provides the full offensive and defensive effectiveness of vehicles for use in the tactics of general commanders. The result of extensive research and development, it fully expresses the long experience of Douglas in producing successful multi-engined military and commercial airplanes. Douglas Aircraft Co., Inc., Santa Monica, Calif.

"FIRE AROUND THE WORLD"



Now the world lives

# DOUGLAS

## Neutrality Effects Ahead

Neutrality troubles destined here last month may lead to disarming our law evoked the old question of how high up a nation's sovereignty extends. Back before 1914 there was some a military map of an law theories who argued for a freedom of the air something like that on the air, the law being that each country should control the air over it up to a certain height above which everyone would be free to fly where and how he pleased.

But now we have heard of the last twenty-five years or so, and all countries have claimed and imposed the lateral claims to all the air above them. However, if you are a neutral with an air force of 300 ships or so and one of your visiting neighbors with 1,000 ships you would make a more question to where he's going, you aren't going to have much of an air force left if you do, you don't stop him. The small neutrals of Europe have already been put in a lot of trouble and have lost some ships trying to enforce their neutrality, and there's growing talk of the possibility of their declaring a sort of aerial zone while last alone while they won't be responsible for what happens. Just as the three mile limit was set from the offshore range of all boats could declare, this was would be done by the setting of good and lawful territory. This would involve the neutral of a small part of their present responsibility at the possible cost of a steady stream of attacking planes from the No Man's Air above them. Don't be fooled that the European is a little national law are interesting, there's not much doubt that if they do take such a step they will respect their authority up to the point as soon as the war is over.

## Man Under It

The end of the Civil Air Guard training school at the beginning of the war left the country with the question of what it was supposed to do and how well it did it still was answered. What will become of all the CAGs hasn't been definitely decided, but those who volunteered will have, yet started their training have been told to stand in some other way. Men under 20 who can meet the regular S.A.F. qual-

ification will probably be turned over to it for further training; the others are to be kept for ground jobs. Women CAGs, whose presence in the organization was one of the great female points, are now being trained for a more practical type of war work.

The rules and orders which were issued with respect to CAGs are now running full blast during our S.A.F. plan. The Air Ministry says that after the war the scheme may be revised, but our guess is that it will be in anything like its own form. By its nature it was a pretty much sound way of handling good S.A.F. material, and so far as promoting private flying and building up a civilian reserve is, there's nothing wrong with doing this than by keeping everyone who applies up to the ship where he can barely get around in the air and then stopped.

## Against One Side

The war in the air continues to one against the two sides, instead of beginning where the last one left off it sometimes looks as if it begins where the last one began. There have been a few new angles, though. At one, the specialists of modern flying have given them an outstanding part in anti-air warfare, not only for patrol and bombing work but even for such jobs as rescuing the crews of torpedoes. As for the old airplane, but this argument, you can get any answer you like something to whether you believe in those who were bombed or those who did the bombing. One doubts if the war is more than a money to far from this one it large loss or strike in men, there's something you can easily expect it when things touch up. There's a lot of argument as to whether the one-up system for production against submarines doesn't set them up in the money's effect. Over and the picture has been, looked pretty much to reconstruction and defense against it. Nothing has yet happened to justify either side in looking down the opportunity of its ships or pilots. No surprise types have appeared, but the German have been flying and here and there the new Messerschmitt Me 110 two seat fighter, from which they expect more things. It has two 100

hp DB601 engines and a top speed of close to 300 mph, and was in heavy production when last heard from. Fighting has so far been limited to minor battles between small groups, and the action was over through and 2-4000 ft from distances who aimed at the task of fighting in formation was broken and that a scrap would break down at over into individual dogfights.

## Against One Side

One surprise has been the big percentage of men used by the neutrals from ships shot down. The effectiveness of anti-aircraft fire is still a question, from what evidence is at hand it seems to be doing a pretty fair job up to 20,000 feet or so in daylight with good weather. Add to this the fact that the most job the British are now

doing. After years of anti-aircraft to get aerial warfare put up over the country in that a pilot might find his way ground without having to come down and look at the state of the railway station. They are now lower pointing them all out to keep the Germans from using them.

## Seeing the Facts

The European airways are now picking up the pieces of the greater strife war, and considering the situation they are doing a pretty good job. In general, the situation at this time has been enough to keep them in a relatively happy state, while the neutrals have been trying to carry on business as usual in daylight with good weather. From here have been made substantially as work cases.



DOUGLAS IS HOT. With neutrality becoming an awkward word the Dutch are casting longing eyes at American built planes. These members of the Netherlands Royal Air Force are pulling their planes in with the rest of the Douglas plane.



AFTER THE BAN IS OVER: These French delegates are patiently waiting in hopes the neutrality law will be revised to allow shipment of their order at the North American state. One of the other reason is to waiting along with the delegates.



# AVIATION PEOPLE



**NEW NACA MEMBER:** George Jackson, Maeda has recently been appointed by the President to membership in the NACA, succeeding Dr. Joseph S. Ames. Maeda attended the Massachusetts Institute of Technology and started his activities in the aircraft industry in 1917 when he was associated with the Wright-Martin Company. Until recently he was with United Air-Craft as vice president, director and chief engineer.



**SALES MANAGER:** C. H. Schuchman has recently joined the Cessna Aircraft Company as Sales Manager—Marine Equipment. Previous to this he was General Manager of the Atlantic Division for Pan American. His experience in long range ocean air-borne operations should add greatly to Marine's flying boat division and to the Navy in their operations problems, as he was a commander of Navy air equipment.



**EXECUTIVE VICE PRESIDENT:** B. R. Siper took over the duties as executive vice president of the Chrysler-Pack Corporation in October 1935. To do this Siper left the Santa Fe Aircraft Corporation where he held the position of General Manager. Previous to this he was connected with Pratt and Whitney Aircraft which from 1925 to 1927 when he joined Santa Fe. He held the position of Factory Manager.



**PRESIDENT'S ASSISTANT:** David R. Brennan, of Baltimore City, has just been named to fill the new position of Assistant to the President of United Airways. Brennan joined the United Airways organization following several years of investment and bank experience. He has been connected with several banks and stock companies around Kansas City; however, his efforts will be in United's Baltimore City headquarters.



**NATIONAL AIR RESERVE CORPS MEET:** Officers of the National Air Reserve Corps of the U. S. held their annual meeting in New York in October 1935 through 1936. Left to right: Capt. A. H. Neer, president; Capt. Edward L. Smith, president of the reserve corps area; and Capt. Casey Jones were three of the important members at the meeting. The session was held that the Air Reserve Corps needed a big monetary boost and that more civilian interest should be encouraged that would give the corps a good foundation, as present the number is below what they believe is adequate for our national defense.



**A NEW DIRECTOR FOR UNITED AIR LINES:** Frank W. Fuller, Jr., (left) has been named business executive and sports man post, has recently been appointed by United Air Lines to the Board of Directors. Mr. A. H. Patterson, president of United, was the congratulating at the new choice of United in Chicago. Besides this new position Fuller is secretary of the W. P. Fuller & Company, manufacturers of polo mallets (the Pacific Coast). He has proven his ability as a sport man, being the leading polo player in the world of the Pacific Trophy race for the second time at the National Air Races this past September.



**CONSULTANT:** The CAA recently appointed J. J. Porter Van Zandt, has been appointed an associate and technical consultant. Van Zandt has also named in the aviation field for twenty-two years. During the war he helped organize the Air Corps Engineering School at Dayton. From 1925 to 1928 he was connected with Pan American Airways in the development of their routes. Profile operations, including the base at Alameda, and later was General Representative at Manila.



**CHIEF ENGINEER:** E. B. Newcomb, as head of the engineering department of the Edison-Bell Aircraft Corporation, one of the Thomas A. Edison Industries, has the responsibility of guiding the company's expansion into the aviation field. He is known for his development of the "double" engine to replace the dual engine requirement in airplanes built in 1925. In 1928 Newcomb joined the Baldwin Engine Company with which he was connected for eleven years.



**MANAGER:** J. G. Quill, vice president manager for the Los Angeles Chamber of Commerce, has resigned his position effective October 16, to become manager of the industrial department of the Chicago Association of Commerce. During Quill's past service with the Los Angeles Chamber of Commerce, he has been recently identified with the successful industrial expansion program, and it was largely through his efforts that a number of Eastern guests have been secured in Southern California.



**RESEARCH:** John G. Lee has been appointed Assistant Director of Research in charge of the technical branch at United Aircraft. Lee has been associated with United Aircraft since 1933 when he became project chief for the former Consolidated Aircraft Division. Previous to that he was an industrial representative of the United Aircraft in the United States. Lee is to join the engineering staff of the Sperry Corporation and Motor Company, previous to his flight connection.



**PUBLIC RELATIONS:** W. H. Bell has just taken a position with Pan American Airways in the Public Relations department of the Atlantic Division. Previous to this he was New York press representative for United Air Lines. This position had followed his being assistant editor of the Wall Street Journal. Bell was successful as press representative for United Airways in the United States. Bell is to join the engineering staff of the Sperry Corporation and Motor Company, previous to his flight connection.



**PRESIDENT:** Lyman B. Peck, who has been associated with Pan American Airways, has resigned to accept the position of Aviation Consultant for United Airways. Previous to this he was New York press representative for United Air Lines. This position had followed his being assistant editor of the Wall Street Journal. Bell was successful as press representative for United Airways in the United States. Bell is to join the engineering staff of the Sperry Corporation and Motor Company, previous to his flight connection.



**PRESIDENT:** E. E. Gamble, of Chicago, has been named president of the Ford Engineering Service Corporation of Cleveland, a subsidiary of Borg-Warner Corporation. Gamble for eleven years has been vice president and general manager of the Borg & Ward Division of Chicago, manufacturers of automotive engines. The PECCO company was created by Borg-Warner early this year before which time it was an independent company. He will hold his original position plus the new one.



**VICE PRESIDENT:** R. A. Van Pelt, formerly Lockheed factory manager, was elected to the post of vice president in charge of manufacturing. Van Pelt is one of the Lockheed company's old hands, having joined the organization in 1928. He was made a chief draftsman under the late George Vultee, and later became chief engineer. From that position he became factory superintendent, and finally wrote manager in July, 1936. He has been prominent in operating up Lockheed's output.









1



Ed. Also, aviation historian, **crewing** Paul Hall is head of the association department at University of Southern California and is directing a portion of the CAA program, with flight instructor for his group to be given on the new Garden Valley Airport, under Anita Repp. A special seating chart was arranged for the opening day of airport activities. The new field is on flat country, well drained in wet weather. Runway and taxiway (141) is 3,061 ft., with the major measurement is the direction of the prevailing wind. A single road and steel bridge, 49 by 129 ft., has been erected on the field.

**An all-night pass run** made and starting show drew thousands of spectators to the Martin Airport, Santa Ana, Calif., on Oct. 13-14. The show was staged under the official sanction of the WAA and drew masses from all of the 11 Western states, with scores of helicopters being flown in by private pilot associations. Coda, Taylorcraft, Arrows, Luscombe, Porterfield, and others, met the fever in waiting and again revealed a feature event was won by Tony LeVier.

**Stress studies** led studies, as of Oct. 31, 1959, expanded providing for extensive of materials power generating the operation of structures in the vicinity of airports. Legislation also allowed the police to compel the removal of vehicles obstructing airway. The study also led to the leading and take-off of airplanes. It seems, however, that only a few of the cities was the studies chiefly dropped to accomplish the law in progress, which was intended to have available as a system of "airport noise".

**One of the new lines of the CAA for flying schools**, begun with a statement that the approved school that a leading field.



**SHOWMAN:** The school taught Westinghouse Ed. Repp during the opening ceremony of the Garden City Municipal Airport dedication.

is available for use in giving flying instruction, which seems to be a pretty good idea. Several specifications regarding the type of field were made, however, as well as minimum dimensions for various conditions. One of the requirements is that the landing area surface shall be suitable for the use of take-off and landing of aircraft under various weather conditions and shall be suitable in accordance with the requirements provided by the Authority. Also, with landing strip shall be in such condition that an aircraft at any point on it shall be able to take off or land on it. The new law takes the amendment No. 17 of the CAA.

## REPORT CARD

At His School

**Having the largest enrollment** in the history of the school, the Santa Ana School of Aeronautics, Palmdale, opened its doors to the fall term. Because of the number of students, the only new ones that will be accepted will be those to replace the ones graduating. Among the new equipment that was added was a Cessna 175, a Cessna 175, and a Cessna 175. In addition to these have also been added two Wright Cyclone of the P-11 series, well as several new type airplanes and missiles.

**Additional new equipment and new material** have been added by the Western School of Aeronautics, Los Angeles, to meet the current demand for trained aircraft men. Department added include an instrument course, auto-landing simulators, and engine and aircraft welding. Additional machine shop equipment has been installed and additional instructors.

**A surprising lack of basic shop training** among Engineers in aircraft engineers with whom he was in contact, was reported by Curtis S. Bates, returning to his post as Chief Engineer of Aero Industries Technical Institute, Los Angeles, after spending three months in a consulting capacity with the Aviation Association of Western Engineers. Bates' remark may explain the lack of appreciation of the value of detailed shop instruction, such as is provided at Western aircraft mechanic schools.

## TAGGING THE BASES

with LES NEVILL



### Training Hazards

**Colleges will be pouring out pilots** before many more and the class will be full of flight pilots. These hazards, all beyond personal control, are beginning to worry the boys concerned with the conduct of the program. (1) Traffic operations at airports by helicopters and there isn't much the CAA can do about it because the operations are unregulated. (2) Some several operations indicate the possibility of confusion since it is one that is never seen on that it was believed to be. (3) The danger of overconfidence in one person. A fourth hazard which can be avoided by CAA is the development of some student experience provided in the controlled areas. It is only by recognition of these pitfalls, and clear recognition of student experience, and the CAA, that the suitable safety sound of the experimental program will be maintained.

**Some college boys don't want to go to war.** This is clearly indicated by the misunderstanding of the purpose of the CAA Training Program which has been found to exist within the student bodies of some colleges. In one case one of three applicants was obtained until it was explained that the CAA program had no service strategy laid to it. Then the number jumped to 10. The CAA has made a sincere effort to keep its program at a strictly pro-bus. Notably some of the points it terms out will be suitable for military training. But there will not be many, if any, to be made by Congress's experience with the Civil Air Guard. Our Army and Navy have very high requirements for pilot and neither branch is completely satisfied in the use of civilian trained men as a basis for the development of other material. The government training programs of Italy and Germany are finally material. Regularly Civil Air Guard enlisted a student who was enlisted. None in the world is there an opportunity for flight training as free of military as our own.

**Recognizing symptoms of corruption** are creeping up all over the commercial business. One of the most recent found up at the Aviation of Reading Municipal. When head-teacher Martin was about to give back to his report he wanted to give the new body as appropriate evidence in the school account to find the best men to put in an air school. Number of the number of Birmingham Armed Air Command, he called on Southern Air of Southern Air Command, changed emergency, moved into Reading, and working with Mel Nuss, planned and received one of the finest buildings in the area. The services were given without charge in the city. Reading responded with an attendance up around the hundred thousand mark. Such cooperation is a clear reflection of the value of the men who are measuring our progress.

**Underlined to be the first step** in a plan to bring student experience (training) in the operation of various aircraft plants, taking place employees of South American Airlines, San Francisco, Calif., have organized a study group and included in their study group members with the Westwood Corporation School, according to Gordon Brown, president of

the school. The North American study group has been organized, and the director of South American Airlines, San Francisco, Calif., have organized a study group and included in their study group members with the Westwood Corporation School, according to Gordon Brown, president of

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## Instrument Landing on 40 Centimeter Waves

(Continued from page 37)

ments for glass and grid, as well as tuned elements in the filament leads. The plate circuits were fed from conventional radio frequency modulator equipment, providing an input of about 10 watts, modulated at 50 cps in one case and 150 cps in the other. The accompanying illustration shows the oscillator tubes. Both were tuned to approximately the same frequency, although one unit was designed for operation at lower frequencies than the other, and hence has longer physical dimensions.

### The receiving equipment

The receiving equipment is of the superheterodyne type. The receiving antenna is a "coaxial" antenna (designed by the Bell Telephone Laboratories), and was tapered to one of the wing struts (see photograph). The antenna leads directly to a diode tube (a Western Electric experimental type) which acts as the first frequency converter. The 700 Mc input signal is mixed with a 690 Mc local signal, derived as the third harmonic from a 230 cycle tube in an oscillator circuit which operates at 230 Mc fundamental. The 10 Mc intermediate frequency—derived results from mixing the 700 Mc signal and the 690 Mc oscillator harmonic—is then passed through two rf amplifier stages, employing 182Z tubes, and thence to a 6X5GT diode tube as the second detector, a-v-c and first audio amplifier. A-v-c voltage is applied to the two 182Z tubes. The audio output of the 6X5GT is then fed to an electrode a-v-c audio amplifier, employing four 6X5GT tubes, the first connected as a triode, the next two in pentode and the last as a triode.

Two principal circuits for using the audio a-v-c circuit. First we negatively modulated the gain of a simple grid-leak detector receiver to act as the amplifier, which detector receiver is well to the superior, which made audio a-v-c a necessity. Second, we had as clear idea of what magnitude of signal voltage we could obtain, and consequently we prepared to handle a very wide range of voltages. A 65Z tube is used as an a-v-c diode and amplifier to control the gain of these audio amplifier tubes. The coupling of these amplifier tubes is of the band-pass type which passes the 50 and 150 cps component frequencies. This pro-

vides a lower than 50 cps and higher than 400 cps. This is necessary in order to reduce the noise and to maintain stability.

The final audio amplifier, employing 90 and 150 cps components is then passed through a filter which separates the 90 cps from the 150 cps. The separated signals are then modulated in the two sections of a 6X5GT double triode, applied to copper-oxide rectifiers and combined in a bridge circuit with the reference meter as the diagonal element of the bridge. The overall gain is such that 5 microvolts of signal applied to the first 182Z rf stage, modulated 50 per cent either at 50 or 150 cps will produce 1.5 amperes dc in the meter coil. The loss of gain in the diode first detector is hard to estimate, but a rough gain indicates a loss of about 3 db, which would necessitate an input signal of 15 microvolts for the output just mentioned. The a-v-c action of the audio system is such that the output indication is substantially independent of radio signal voltage from about 3 millivolts to 5 volts.

### The demagnetizing indicating system

One of the major points of the demonstration was to show that the original Meitell system of indication, the three spot method, could be put into practice in flight. The feasibility of the system was, in your opinion, conclusively demonstrated with the one observation that the weight factor is, at present, too high. Otherwise the three-spot indicator system can be used as the most significant instrument modification yet developed.

The altered audio output of the receiver (50 and 150 cps separated) is conveyed to an adapter unit which consists of an amplifier and rectifier of somewhat higher voltage and current capability than that used with the meter indicator. The d-c output of the rectifier is applied to the control commutator associated with the cathodyne indicator. This commutator applies voltage to the cathodyne relay deflection plates in such a way that the center spot of the three spots on the cathodyne screen is moved up or down depending on whether the 90 cps or the 150 cps component predominates. This pro-

ceeds the vertical guidance. Horizontal guidance was obtained from the localizer transmitter (conventional long-wave and operated by the Wright-Patterson Institute of Technology). The output of the localizer receiver was applied to the horizontal deflection plates of the cathodyne tube through the commutator. A dc component was also obtained from the electrical pick-up associated with the directional gyro, while variable d-c was obtained readily from the variable inductance autotransformer. The complete indication of the blind receiver equipment, the gyro and the localizer was done through and on the face of a single indicator.

### Details of the Demonstration Flight

Your reporter had the opportunity of watching the system in operation in the cockpit of the plane on two approaches to the field. The first impression was that a very good deal of apparatus had been crowded into the plane, but the operation was extremely simple. The power supplies were turned on (there were two in one, one for the receiver and one for the cathodyne tube indicator and its transformer). After a brief warm-up period, the three spots appeared on the cathodyne tube screen, and took up their proper positions. The spots were bright enough to be seen without eyeglasses, even though the cockpit was filled with sunlight. The pilot flew about five miles from the airport, turned, and pointed up the glide path at an altitude of about 1800 feet. Thereafter he maintained the three spots in a straight line, horizontal and centered on the screen. As the glide path was followed, the rate of climb and altitude indicators remained constant readings, showing definitely that the glide path was straight. Flying the path was extremely simple, or in it seemed in the instrument layout, since beyond reaching for the effects of rough air, there was no observable change in the attitude of the ship from five miles out, to the airport gate.

Constant hot smoke with the proper surface because of a converted (now converted standard) equipment for blind-landing demonstration, but it was obvious that a perfectly definite point of interest was available on each approach to the field. During the course of the day some 15 or 20 approaches were made, and on all occasions (when the localizer transmitter was out of adjustment), the ship reached its lower altitude even in air so hazy that 50 feet up in water is no longer than 50 feet up in water. (See page 74)

# Safety

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## Tethering the Airplane

(Continued from page 27)

tying the tail down. Most manufacturers now provide lift handles attached to the lower hinges of the airplane at or near the main spar. These should be used satisfactorily for tying down the tail. In the absence of suitable handles, ropes may be attached to the tail wheel or tail skid. When the airplane is provided with a tail wheel lock, the tail wheel should be locked in the free and all position.

Some operators favor tying the airplane down by means of the landing gear. Among the reasons for favoring this are that it automatically holds the wheels in their proper place and the wheels provide a certain amount of shock absorbing to the gear loads encountered. There are disadvantages, however, in this procedure. The airplane is not necessarily adequately restrained from rolling laterally if the wind should wear around in a lateral direction and we must always bear in mind the possibility of the wind shifting. If the shock strut is of the oleo-die spring type or any other type which takes in a substantial compressed air charge, there is the possibility of wind getting under the wings, causing enough lift on one or both wings to put the shock absorbers in compression. This would then, thereby, increasing the angle between the wing and the ground. If an airplane having this type of shock absorber is tied down by means of the landing gear, it should also be tied down directly at some other point or points. If the airplane is a monoplane, the wings may be secured by propeller lock and tied to the ground.

The airplane with the tri-cycle landing gear presents a similar problem in this regard. Probably the best method of tying down such an airplane is to hook it into the prevailing wind behind the wheels, tie the wings down in order or anchors in the ground and similarly on the nose of the airplane down. If the main wheel also is of the type that is normally in the extended position when the airplane is on the ground, the rope may be looped over the wheel axle. If on the other hand, the axle is either in the retracted position or the wheel is fully extended, the rope should be looped over some part of the landing gear structure above the shock absorber and firmly tied down.

In securing airplanes once attached

to there to have adequate shackles also a sufficiently long rope between the anchor and the airplane or between the ropes, especially in deep water, will tend to make a pulling and dragging the anchor. If the bottom is of rough rock, sand and or mud, a heavy weight may be adequate. If, on the other hand, the bottom is relatively hard and smooth, an anchor with suitable sharp pointed flukes that dig in, should be used.

It is probable airplanes in the case of small float airplanes to hatch them in smooth weather, especially if the water is quite rough. A greater or less influence on the way they land so that they will not blow away is to fill the pontoons with water. This spread and length of the pontoons give an additional buoy and with the pontoons filled, there is adequate weight to keep the plane from blowing away. A airplane either in the water or on dry land has the advantage of the tri-cycle landing gear, namely that it is in a substantially horizontal attitude. The lift on the wings with floating, be relatively small. When it is important to beach the airplane, the floats may be partially filled with water to prevent the lifting of the airplane. In the case of boat and single that airplane, the hull or main float may be partially filled with water and the tip float filled. As long thought it may appear that the filling of the tip float would destroy the lateral water stability of the airplane. Actually this is not the case. If the tip float tends to sink, the opposite float tends to be lifted out of the water. This weight of this float and the water it contains, offsets the necessary righting moment. Another procedure is to use an oil barrel full of water to each wing, the top of the barrel being just below the surface of the water. If this submerged, the load on the rope is equal to the buoy weight of the barrel only. On the other hand if the wing lifts the barrel out of the water the load on the rope is equal to the weight of the barrel plus the weight of the water it contains. As water weighs approximately 62 pounds per cubic foot, it provides a large righting moment.

In tethering airplanes, it is desirable that a good grade of Manila rope be used. This rope should, of course, be in good condition without

worn portions in the strands. Manila rope is approximately 50 per cent stronger than cotton, has greater durability, is more resistant to weather conditions, and is less expensive than good quality cotton rope. Cotton has a tendency to shrink noticeably when wet. Such shrinkage might tend to pull the struts or struts for expansion. Steel cable should be avoided as it tends to stiffen the resistance of loop rope therefore in the case of heavy weather the airplane would tend to stand against the cable. These cables would not only be detrimental to the airplane but would also tend to pull the struts out of the ground.

In tying an airplane down, the best should be a type that can be made tightly, that will not slip and which may be readily untied. Probably the best procedure would be to use a knot such as a bowline in the loop provided on the wing of the airplane (See Fig. 2). This knot removes slack rope. The other end of the rope could be looped through a ring in the ground anchor and tied with a sailor's knot (See Fig. 3).

An excellent life boat's method (United States and Navy) "The Three" may be situated from the Plymouth Cottage Company, North Plymouth, Mass. It is difficult to say what size of rope should be used for tying down a given size of airplane, as the loads imposed upon the rope are dependent very largely on the size of the airplane, the wind loading, the manner in which the airplane is tied down and the wind velocity encountered. As a means of starting at some sort of a starting point, we may consider the following: An airplane with a light wing loading would be the most adversely affected by a wind storm. As an example let us consider a light plane having a gross weight of approximately 2000 lbs., an empty weight of approximately 600 lbs. and a landing speed fully loaded of about 40 mph. Such an airplane would act on an airport in the 3,000 ft. altitude and in an empty condition would tend to fly in a lift of approximately 30 mph. Let us consider the possibility of the airplane being released out to a gale of 60 mph. At this is twice the speed at which the airplane would tend to fly in a lift and as the lift varies as the square of the velocity, the lift would be four times the empty weight or 2400 lbs. The pull on the rope would be 2400 lbs. minus 600 lbs., which equals 1800 lbs. The 180 per cent (four times the empty weight) would

(From page 28)

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## Tethering the Airplane

(Continued from page 72)

overload be 300 lbs. Allowing a factor of 2 for the windload effect on the rope of line, and a safety factor of 1.5 we have an ultimate factor of 1.5 in weight capacity that an ultimate factor of 3 is rather small. It should be borne in mind, however, that the airframe was rather heavy. It would appear as the bright of fully to leave an airplane tethered out in a dry mile per hour gale without taking any steps to reduce the lift of the wing by use of the airframe overhead above. With an ultimate factor of 3 we would require a rope having an ultimate strength of about 2700 lbs. From Table III we find that a 5/8" rope has an ultimate strength of 3620 lbs. This would definitely be adequate. If on the other hand the airplane was tethered in such a manner that the wing was at an angle of attack of half that at the three point landing condition or less, the size of the rope could be reduced accordingly. Decisions for such a condition a rope of 3/4 inch diameter would be adequate.

Let us consider a transport airplane of about 25,000 lbs gross weight having a landing speed with flaps up of 70 miles per hour. With an empty weight of 60 per cent of the gross weight (15,000 lbs) such an airplane would tend to fly at a lift of 77 per cent of 70 MPH which is approximately 54 MPH. In a 60 MPH wind the lift that the wings would have to overcome would be:

$$\left(\frac{60}{54}\right)^2 - (15000) = (15000) = 3300$$

Using a factor of 3, the load per wing would be  $\frac{3(3300)}{2} = 5550$  lbs.

A 3/4" rope has an ultimate strength of 3620 lbs. In service loading one end of the airframe possesses the use of a 5/8" rope for tethering a Douglas DC-3. From the above it is readily seen that the airplane having a light wing loading is the one

most likely to suffer from wind storm.

The problem of attaching airplane anywhere into the ground is not a simple one. If stakes are used they should be of considerable size and even then cannot be relied upon thoroughly in soft sandy soil. Undoubtedly the best anchorage is obtained by setting a metal ring in concrete or by fastening an eye bolt with ring into a timber stake as a method of being driven into the surface of the ground. Such an anchorage should be quite reliable. The greatest pull on the ropes would come during gusts. The pull would be caused by not only the weight of the anchor, but also, if the anchor started to move, by its inertia and by friction.

As a rough reference it would appear that the maximum weight of such data of concrete should be equal to about half of the ultimate strength of the rope to be used. Concrete weighs 140 lbs per cubic ft.

Where stakes are driven into the ground it might be desirable to drive two or more stakes at angles to one another such that they stay just above the surface of the ground. The assumption of the stakes can be determined with rope and the airplane tied down to their intersection. At this point does not tend itself to move a rough analysis, it is just about possible to give any reasonable cir-

culation as to what might be considered satisfactory. In any case, one should be sure that there is adequate anchorage. There cannot be too much!

For temporary use special metal stakes made in the form of a helix have been successfully used. These are screwed into the ground like a cork screw. Another type in use is driven into the ground but has barbs or flukes which resist any attempt to pull or cut.

In conclusion, if the airplane is to be left out in the open, suitable size or less permanent anchorages should be provided, together with a sufficient quantity of fast data suitable rope. As a matter of course proper tie-off technique should always be followed, but not attempted by operators or maintenance personnel. Wind storm damage occasionally occurs when loads expected. It is better to use proper procedure than to have one's plane (and personnel) blown away by a sudden gust.

## Instrument Landing

(Continued from page 74)

remain perfectly safe to assume therefore that the system will provide a definite point of contact between the glide path normally remains straight and it has given. This is very different from other blind landing systems in which an equidistant system is followed, even radio constant tend to be parallel to the airport boundary for the last several hundred feet of the glide path.

On the second approach in which you reported took part, the pilot immediately flew above and below the path, and looked out wing down to show the effect of improper attitude on the following measurements. This was perhaps the most disconcerting part of the demonstration since the three spots then very definitely gave the psychological impression of three points laid in space, against which the plane position and attitude could be gauged.

The next step in the development is now being taken under consideration. Meanwhile it seems certain that the demonstration will serve to show that the above blind landing technique is feasible for use in close-quarter navigation, and that the Microd system used the atmospheric glide-path is developed by M & W after advantages which have not yet appeared in other systems.



# The Birdmen's Perch

For those red-blooded pilots who adhere ardently to the closer to get off ground-up winging game that was the 1930's, the Perch still offers the world's shortest cut to a showplace. One of our Wingmen's Pilotsmen puts each hour in to the last spreading the wingspan over wing with Card New York Class in its hands. Sleepy and your own way.

"Winged-Wing-Trip,"  
Editor, "The Aviation Perch,"  
Box 100, 1000 10th St., Philadelphia, Pa.

## SURFER-UNDER-THE-SKIN DEPT.

Personal wisdom and Golf referee's opinion might not seem to have a lot in common... but they have!

My wife and I started the day looking all the wrong way out of the old man's room with just one thought: Sit back and go through the process as well.

We just sat through a lot of action to follow up on Golfing (2). We knew the ordinary methods used on off only about one of a lot of action. But we also saw the famous Golfing action. It was a lot of action. It was a lot of action. It was a lot of action.

That's why Golfing's great you were looking power per drop-over power for your motor. It's action is the old man's power.



fourteen are based on the field. (We see forward the watch to you. The Barry group comes in to "Golfing Wing-Trip" and we'll check it with the actual one.)

## THIS MONTH'S SHOPPER

Dear Wing-Trip:  
Here's one I'm planning to see a stack of fish stories and Chapter of Commerce books.

About three years ago I put one of these little gadgets, making-machine meters and both me an employee, many things down, but they were, and a part of old happy world.

Well, no, looking time comes and goes and then comes among time. I got my crystal ball to the airport, down on some ordinary gas, and the group over and take take. That's what the motor is.



## FOR THE MATH-MINDED

J. E. Costanzo, of New Orleans, had this month's problem to a more search and dropped it into a confusing equation into "W" T. A right hand hand. Considerably, we had to use the month to help solve it.

A big airport's longest route 126 planes—some two-actors and some four-actors. The total number of seats is 101. How many two-actors, and how many

After a time she's a real of you as I go over to a different pit and come back with a couple of G. A. G. Come! I wouldn't have put in more a few days if I was to leave the house. The one being a prophet, I change the whole up in the tank and flip the prop.

Well, no, the plane does the major thing. IT JUMPED INTO THE AIR LIKE A SNOUT-GROWN BASTARD AND WAS GONE! Just like that!

That was three years ago and I didn't see her on hole of my baby till the other day when I was really "around" out to the airport. All of a sudden there they were—this same team from out of the sky followed by a couple of planes, a couple of others follow, and a dome around, and the topmost-looking team—my baby was over me. In so time as all the whole flight headed in to a landing and landed up smoothly in the GOLF AVIATION GAS PIT.



Yes, our Major, that trust once freely no more: you and dropped in with the rock for me of the same.

Knows best

Gulf Oil Corporation and Gulf Refining Company... makers of



wanted up good, I hope to see you again but you don't want to be left!

I get you today and tomorrow—the way it's being!

I get you in front and tomorrow—the way it's being!

## Gross Weight of Airplane

Table IV

Minimum ultimate rope sizes

	Required to show good air	Required to show good air
	Load factor, 2.0	Load factor, 2.0
Up to 2000 lb.	1/8" rope	1/8" rope
2000 lb. to 11,000 lb.	3/8" rope	3/8" rope
11,000 lb. to 21,000 lb.	1/2" rope	1/2" rope



## Planning for Production

(Continued from page 20)

like to have plenty of flexibility and have to break the rules. Flexibility must remain in development and experimental work but more in production. At competitive prices we must have better control with less tolerance. The same rules and engineering as well as the factory, yes and even the customer will have to make their changes in design, materials as tools is a costly undertaking not only in money but in the use of my personnel who may be used to better advantage. Having the question of alloy which can never be replaced, interference with production through non-seasonal releases is detrimental and it is better to see each man either for repeated orders or new models.

I believe in extensive use of tools and equipment but based on policy and planning, no purchases during the first sales roll. Work on a budget, coordinate your equipment plan with all concerned including engineering. Provide selection and purchase with research because it pays to go a long way to see new equipment in operation and determine its adaptability to your particular needs. I suggest an obsolescence policy, trade in old equipment after careful study and, of course, on the basis of a good deal.

### Equipment

There have been many discussions as to the merits of this or that piece of equipment. As a general policy I believe in variety and believe in single type kits all the time. Going too heavy on investment on the basis of an untried or unproven process may cause stagnation and of course retard the adoption of new mechanical developments and inventions. I often wonder if in our plans and estimates we consider the importance and cost of handling equipment. It is no longer a lead shop problem but again a job for the specialist. In the U. S. private industry it has been considered the tail of a kite and I feel that increasingly better intelligent action will pay dividends. Carriage and stands should be designed as a manner to readily attach them to a variety of models and at the same time provide for easy disassembly for temporary storage. We are not yet ready for

such extensive materials handling equipment and movement as in mass production plants but it is time we got started and I recommend research and gradual application in actual production.

### Tool Usage

Tools and equipment storage is of sufficient consequence to demand a definite policy and good control. With current requirements possible for five years after an airplane contract authorized by a variety of types and models which most companies go to the, I wonder if the subject has received enough attention. There usually are funds and more cost of plan for the amount but the progressive disbanding and increasing according to obsolescence in change and their probability using as a fixed plan through sales, engineering and planning is not generally the rule.

## Financing Air Transports

(Continued from page 20)

less a few planes for a temporary period.

The "Philadelphia Plan" or lease approximation generally used in the railroad industry and is applied for the first time in the aviation field by The American Airways, a belief to be the last benefit from the response of the investor and borrower. In addition to the failure of the Pan American financing previously indicated an important positive factor for the investor is the advance rental payment for the equipment, which provides an initial margin of safety. Moreover, the rental payments of the owner to the lessee for the purpose of earning earning certificates gradually increases the margin of safety as the annual refinement of customer certificates accordingly more than offsets the actual depreciation of the equipment itself. Should any defect occur in the payment of installments due, the lessee may not only take possession of the equipment but could also release or otherwise dispose of the planes in such manner as may be considered most beneficial to the

### Overhead

I believe that as we progress the tendency is for more indirect or so-called overhead expense. More equipment, greater better light, higher taxes, planning and control all add to the burden. What the proper ratio of burden to direct labor should be is highly speculative and depends on organization setup and company policy. I believe that the overhead must be inevitable but sound. It is the effective and better organized with the. Tangible results of direct labor can be fairly well managed but the results of overhead policies can only be guessed by results in a long period of time. It is a difficult problem for management and wherever additional overhead is come from so other can be answered. In additional overhead needed because of a fundamental change or improvement with ultimate control on the investment or is a depletion of effort and because of inefficiency somewhere down the line? A sound analysis, recognition of facts and good judgment are essential requisites in making an organization an overhead control.

holders of the trust certificates.

Significant too, was the Interstate Commerce Commission's report on selling bonds issued this year, which showed that, had that industry used the sinking fund principle more extensively, they would have avoided many of their present difficulties. Although, the ICC was primarily referring to railroad debt, other than equipment obsolescence the principle involved is the same. The principle has systematic amortization and replacement of debt is not only feasible but is constructive in sound financial practice.

Other transportation agencies have also successfully financed their equipment acquisitions based on the principle of gradual retirement of debt on the "sinking fund" basis. For example, the Campbell Transportation Company, a large line operating on the Ohio & Mississippi, issued equipment notes under the name "Philadelphia Plan" with provision for serial maturities over a ten year period. In the field of mass line transportation, (Turn to page 40)



In their first year of service Hydromatic propellers have established an enviable reputation for satisfactory cold weather operation. . . . In anticipation of still more severe demands, Hamilton Standard has added a Cold Test Room to its facilities. In this room complete propeller installations are being tested under closely controlled conditions to insure efficient and dependable operation at extremely low temperatures.

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STANDARD  
PROPELLERS**

One of the three divisions of  
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FAIR HARTFORD, CONNECTICUT

(Continued from page 40)  
the operating subsidiaries of the Great Lakes Corporation, made substantial additions in their fleets through the use of equipment mortgage notes. These notes were secured by a shared mortgage on the motor coaches and equipment. All of these notes were provided for quarterly serial payments, and for the most part, were to be retired over a five year period. The important feature in each of these notes was the recognition given the limited life of the equipment purchased. Accordingly, single payments were taken to cover the burden of the obligations incurred long before the expiration of the probable useful life of the equipment acquired.

Equity financing policies, in fact, call for an aggressive attitude toward capital but in particular amount to a source of funds for new equipment purchases. As airplanes have a useful life possibly limited to five years, annual provisions from operations to cover must be made during this period for depreciating this equipment. Unfortunately, this plan falls far short of realizing the ultimate aim of creating a Reserve for Depreciation account. For example, the Sinking Fund device is typically employed for the retirement of bond issues. The establishment of a Reserve for Sinking Fund is entirely meaningless without the creation of a certain Sinking Fund asset consisting of cash or other assets. The Reserve for Sinking Fund may prevent the company's earnings from being expended and in the form of dividends or for other projects. However, it is the Sinking Fund proper which becomes the vital force that pays off the mortgage.

In the same manner, particularly in view of the short life of airplanes, along with a Reserve for Depreciation of Equipment, a useful asset account should be established in function as an Equipment Replacement Fund.

As a practical measure, American Airlines has applied this principle to very good advantage. Instead of establishing a cash Replacement Fund, American largely used "depreciation cash" to retire its indebtedness in the R.F.C. and is actually paying for its equipment as it goes along. As the useful life of these planes is gradually shortened, no serious financing problem should confront the company in their replacement and the addition of new planes. It was primarily from "depreciation cash" and current earnings that the company was able to purchase 20 DC-3's for each airline last year. Moreover, the prompt and advance payments made on the R.F.C.

obligations should reduce to American's credit standing and make these assets more available for future financing of all company.

Although, equipment trust notes appear to be the most desirable vehicle for financing new plane purchases, the all important principle is the provision for the prompt amortization and payment of the debt over the useful life of the equipment. Such sound financing procedure should save the air transport industry from becoming saddled with a top-heavy capital structure and from facing the same situation plaguing the railroad today.

Fortunately, the current earnings record of the air transport industry should greatly facilitate equipment trust financing. The industry is a whole reported profitable operations as early as May of this year continued to the period line in the third quarter for last year. This background

of earnings should readily permit the total down payment required on this type of financing. Moreover, the industry is in a strategic position to diversify its financing structure and replace its equipment fleet. A more balanced capital structure can gradually be achieved with equity issues, i.e., capital stock, representing the working capital, and bond issues representing notes for the most part representing the "financing assets."

The railroad industry, which appears to be in a declining stage, is able to finance its equipment acquisition with little difficulty by selling trust notes at reduced interest rates. There is little reason why the air transport industry, still in the strong upward phase of its growth cycle, cannot advantageously do likewise and finance its plane purchase with a minimum cash outlay and at a low interest rate.

## Magnesium Sheet for Aircraft

(Continued from page 37)

fields solution followed by a rise with cold and hot water. It is particularly important that welds be designed so that they are not trapped and because of this fact, lap welds especially should be avoided.

In assembling magnesium alloy parts on an airplane, it is important that these parts should be suitably protected or rendered inert after removal from the mold. This is particularly true if the magnesium alloy comes in contact with a dissimilar metal or wood. The magnesium alloy contact surface will, of course, be surface-treated to described surface in this paper, but in addition, monochromatic paint, sealing compounds or coatings should be used at the joint. The choice of these materials depends upon the conditions encountered. Suitable sealing compounds and glues are available and specific recommendations can be given by the magnesium suppliers.

After assembly, magnesium alloy parts should be painted whenever possible and Army and Navy specifications covering painting and finishing material for aircraft are being less than satisfactory for magnesium alloys. For exposed surfaces it is recommended that one coat of primer be used followed by two or more finish coats. Below is a list of the

Government specification numbers of suitable primers and finish coats for magnesium alloys.

### Primer

1. U. S. Army Specification 1450 (oil dry or bake 14 hours at 160°F.)
2. Navy Aeronautical Specification P-10 (oil dry or bake 14 hours at 160°F.)

### Finishes

1. U. S. Army Specification Varnish T-V-115 plus 14 pounds aluminum pigment per gallon
2. U. S. Army Specification Enamel 3-66-C
3. Navy Aeronautical Specification Varnish V-14 plus 14 pounds aluminum pigment per gallon
4. Navy Aeronautical Specification Varnish V-11 plus 14 pounds aluminum pigment per gallon
5. Navy Aeronautical Specification Enamel N-47
6. Navy Aeronautical Specification Enamel D-5 or D-6

100 Series bond are normally an excellent choice for protective finish and are used in Army and Navy specifications for aircraft. The following table compares primer and finish coats used in Army and Navy specifications with a service U. S. Army Specification 1411

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## S.A.E. Talks Production

(Continued from page 22)

the aircraft industry: E.A. G. Bodd, Mfg. Co., stainless steel pipe and accessories; Canine-Klause Development Co., quick-releasable multi-point connector plugs; Doremus Metals and Supply Co., aircraft bearings; Pitco Bearing Co., a supplier of shock bearings; International Nickel Co., stainless steel; Lohmeyer, Inc., ball and roller bearings; Edw. D. Murphy Co., Federal aircraft bearings; Normandean Bearings Corp., aircraft bearings; Fyrite Mfg. Co., fire extinguishers; John & Hans Co., Inc., Douglas in-flight systems; S.A.E., membership display; Solar Aircraft Co., exhaust manifolds, steam heating systems; SKF Industries Inc., aircraft bearings; United Aircraft Products, Inc., parts; Wright Aeronautical Corp., engine bearings; J. H. Kuehler, president of North American Aviation, Inc., said as chairman of the aircraft engineering display committee.

General chairman for this year's production meeting was Max Short, president of Vega Aircraft Company. Short was long on attention to detail and the sessions went through without a hitch. In addition to the general audience of the paper, and their extreme timeliness from a production standpoint, was the annual event to which the members were attracted in addition to the customary slides the members were treated to a number of free industrial moving pictures, some of which were presented with sound.

Dr. A. I. Kleva, California Institute of Technology, was chairman of the first session, on Thursday morning, which got going to a flying start with the paper on Propeller Production, given by Arvid Nelson, Blount Standard Propellers. Nelson took his bearings through the development of propeller manufacturers from the hand methods originally used to the present extensive machine methods which have resulted in a steady improved product at reduced cost. He discussed at detail the latest methods of shaping, finishing, milling, etc., as developed by Theodore Standard. This talk was illustrated both with slides and with motion pictures. While Nelson's paper dealt with propeller manufacturers, most of the machine processes he outlined could find application in many other phases of aircraft and aircraft engine

production. For example Nelson showed how several lathe work had been speeded up by using a roller system to steadily cut tool with the toolholder. An example of selection in machine work was given with a turning operation performed on a vertical



S. A. E. engineering exhibit showing current interest in hydraulic drive used at Blount Aircraft Corp.

lathe as half the time previously used on a horizontal lathe. Much of the growth of Theodore Standard, and its present important position in the field of propeller development and production, should be credited to the extensive development of machine manufacturing methods, Nelson said. He pointed to the growth of the company from 15,000 sq. ft. of floor space to more than 100,000 sq. ft. and more, and how 45 employees in the present plant of more than 1,000, an evidence that efficient machine methods create jobs.

So comprehensively was this subject treated that no discussion was needed. Yet so, however, with the paper on Airplane Brake Installation and Control Considerations, by Henry H. Kerr and F. C. Frank, of the Bristol Airways Ltd., Bristol Aircraft Corp., read by Kerr. This paper dealt with the phases of brake design most closely associated with proper control, and with service difficulties.

Factors such as axle stiffness, play between the brake and landing gear, the two types of hydraulic fluid, proper valve members, hose runs, etc. were all discussed in detail, with reference to authoritative formulas that had been found satisfactory as a guide in designing brake systems. Several questions popped up from the audience at the first opportunity to ask about the effect of drum irregularities, what portion of the coefficient of friction of the tires could be used, etc. Kerr replied that it was desirable to seal the drums as much as possible to avoid the results of conditions caused by irregularities, and other factors. He thought danger of scoring arose through full application of brakes deposited entirely upon the particular conditions and the individual conditions pointing out that wheels may be slid with brakes fully locked under various conditions, as on a surface made slippery by water, or at the first part of the landing run when much of the plane's weight is still borne by the wings. Dr. Kleva suggested that under these a heavy load on the wheels themselves if axle deflection occurs. Kerr felt that wheels load themselves well to such stresses and have all too many where bearing failures had occurred as a result. C. E. Snyder reported that road deflection of the DC3 axle was 14 deg., resulting such deflection to take place in the wheel.

A prophetic discussion of "high pressure" hydraulic systems was presented by Harold W. Adams, Douglas Aircraft Company. Defining a "high pressure" system as one employing pressures above 2000 lb. per sq. in., Adams listed many advantages that such a system, especially on large aircraft, and felt that the high-pressure type hydraulic system would find wide adoption. Chief result of the use of a properly designed high-pressure system is to effect a substantial weight saving. Also, the lines and fittings are smaller and easier to install and service. Machine work must be more accurately done, but this is made easier by the heavier systems employed, with the result that cost of machining does balance for both systems. Danger of high-pressure systems was felt to be little greater in the event of failure, as parts are smaller and would have less inertia if thrown through the structure. The entire felt that the problems of high-pressure systems are primarily design problems, which step solved, rather than shop problems, which are always with us. In a proposed discussion by J. W. White, chief engineer, Bristol

(Continued on page 24)

## More BOEING CLIPPERS!



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*Boeing has always built tomorrow's airplanes today!*

**BOEING AIRCRAFT COMPANY • Seattle**

(Continued from page 30)

and hydraulic drives, Buelke Pross says. Another problem of a variable pump for high pressure systems were discussed in detail. Adams agreed that the pump is a real problem and that such a system would be a pump of positive displacement somewhat similar to Diesel fuel pumps. Considerable discussion came from the first with respect to possible advantages of the high pressure system. Adams pointed to a saving of approximately 600 lb through use of a high pressure hydraulic system on the Douglas D3Cs as compared with four design practice on a variable system using standard practices.

C. E. Hayler, chief engineer, Bendis Company of Cold, acted as chairman for the Thursday afternoon session. Opening paper by Coastline Herald, Douglas Aircraft Company, dealt with "Interchangeability in Modern Aircraft Production." This subject was treated primarily from the standpoint of large structural parts, such as portions of the wings and fuselage, and the problem of trucking dimensions from the left boards to the production line in such a way that components and other units may be fitted to the parts of the plane where they mount, without additional fitting on the spot. Since no two men will make the same exact dimension from a left drawing it is necessary to use the left layout just once, for the development of a set of mastermade tables representing points at percentage lines of wing and fuselage. These tables of coordinates are checked out by all branches of the shop for developing jigs, fixtures, etc. Experiments out of the hydraulic press in securing uniform production and full interchangeability was outlined.

Production came into its own in the discussion of The Final Assembly of Aircraft given by H. H. Schwedes, North American Aviation, Inc. Schwedes spoke entirely from a series of slides showing present portions of the North American factory. He pointed out that North American holds a production precedence record for ship major aircraft builder by turning out 185 complete airplanes during 22 working days of the month of August, and by averaging 24 airplanes per month for the first six months of 1939. Schwedes also disclosed that North American had assembled 30 airplanes during one 24 hr. period recently. Primary factor in securing efficient production, Schwedes said, was for the engineering department to be production minded. This has been accomplished at North American

through a reasonable degree of cooperation between the design section and the shop supervisors. Major factor in accomplishing large scale aircraft production, the author felt, was to build the production and up into the main means possible number of parts or sub-assemblies. This permits all primary work to be done without awaiting, and if proper jigs are used, the final assembly line then becomes a simple procedure of attaching completed units to the plane as it progresses along the floor. Much credit for North American's smooth production must go to the detailed production control system. This is based on a list system by which materials are broken up into units relieving 20 airplanes at a time, except on the first try lot, which is usually no due to the airplanes to leave the shop to check all tools, jigs, etc., prior to heavy production.

T. N. Jensen's paper on "Accelerated Aircraft Production for National Defense" (Reprinted in part on page 34) was read by T. D. Wright as the theme of the session. Wright did not read the entire paper, but commented on it generally. He felt that great emphasis should be placed on production of the prototype under pressure, as suggested by Jensen. He

stated that "Design thought that aircraft factories keep on much of their essential reserves and on inventory; that inventory turn-over should be not less than twelve times a year, instead of two to four as at present." However, from the floor, Jensen declared the comment from Dr. A. L. Klein that intensification of engineering in a plane is a much greater production problem than constructing the basic structure. For this reason Klein thought that emphasis on simplified structures, such as welded planes, may prove to be magnified due to the existing problems of assembly facilities.

The development phase of production comes of structure at the Thursday evening session, with T. D. Wright acting as chairman. W. A. Hise, Douglas Aircraft, gave his paper on "Engineering Experimental Aircraft," in which he declared that the new Vitex Trainer, which has been ordered in quantity by the U. S. Army Air Corps, was first exactly 30 days after the first engineering work commenced. Hise emphasized that production engineering did not suffer from this speed of development, as the plane was this had set for the simplest possible production procedure. In this connection every effort was made to obtain shop suggestions prior to and during the course of design work. Indication of the increasing simplification in the Vitex Trainer is the fact that all openings were straight or cylindrical have been eliminated, and this allows, flap, and control surface ribs have been eliminated. Control surface ribs are eliminated through use of laminated glass sheets with aluminum attached by bolts and flanges, the unit being fabric covered. The chairman questioned simplified engineering of the prototype, feeling that it might result in slower translation of the design into slower production of the prototype was being developed. It was also found economical to use the shop because occasionally during experimental work.

However, being to feel happier about America's position in the field of military aircraft development after hearing Hise's explanation of how Vitex developed the trainer model in less than three months, and the building was disclosed when E. W. Shellen, of Consolidated Aircraft Corp., told how Consolidated developed the Model 21 in less than five months, as

(Continued on page 32)



Display of Federal Aircraft Industries installed by E. D. Mottley Co. Cold, discussed. E. D. Mottley Co. of New York.

also thought that the mock-up idea could be further extended into preliminary design and production phases. Written discussion submitted by Ralph Dennis, American Airlines, discussed need of further attention to in-

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## PAYLOAD

Many and fanciful are the tales of what the larger birds of prey—such as the Osprey pictured above—can carry in flight. But when these legends are reduced to cold facts and figures, they seem unimpressive. Ten or twelve pounds is about the limit for even an eagle, and then only for a distance of four or five miles.

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Official U.S. Navy photograph

**ETHYL GASOLINE CORPORATION**, manufacturer of anti-knock fluids used by oil companies to improve gasoline



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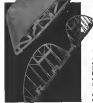
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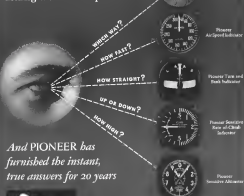
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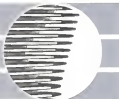
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November, 1937  
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Actual size photograph of fins  
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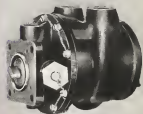
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